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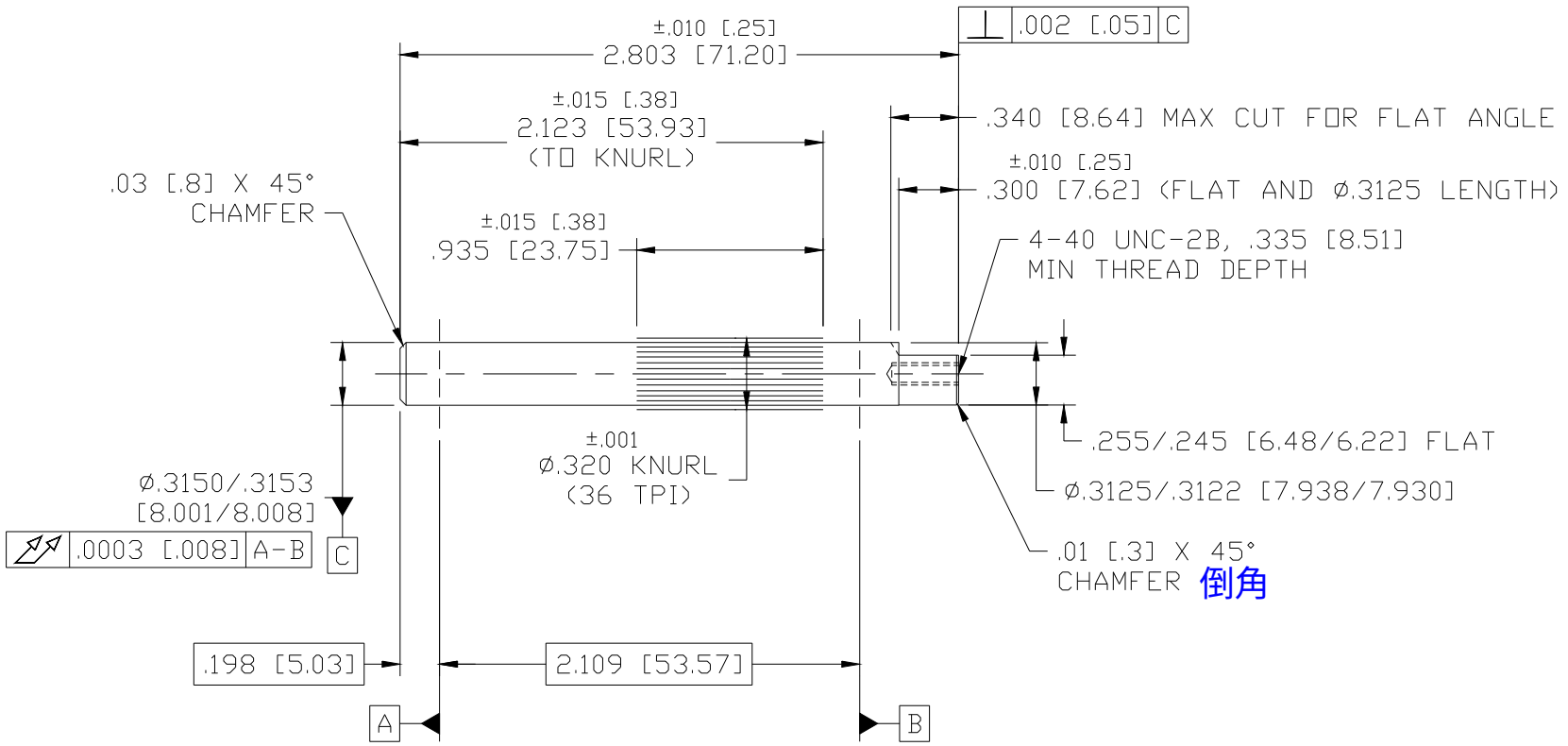

NOTES:

1. SURFACE FINISH 6-24 MICROINCHES UNLESS OTHERWISE SPECIFIED. 表面光洁度6-24微英寸，除非另有规定
2. INSPECT TOTAL RUNOUT USING 60° V-BLOCKS 用60°V型块检查所有圆跳动
3. REMOVE ALL BURRS 去除所有毛刺
4. DIMENSIONS IN [] ARE mm 尺寸在[]里面的单位都是mm
5. ASME Y14.5-2009 COMPLIANT 服从asme Y14.5-2009

材料：416不锈钢 备选材料：304不锈钢

MATERIAL: 416 STAINLESS STEEL
ALTERNATE MATERIAL: 304 STAINLESS STEEL

REV. 1: 2.803 WAS 2.743, .298 WAS .238, .200 WAS .150

REV. 2: (2) KNURLS WERE (1) (1.331 START OF KNURL)

REV. 3: (1) LONG KNURL WAS (2) .468 LG KNURLS

REV. 4, ECO-7161: .255/.245 FLAT WAS .280/.270, 4-40 WAS 8-32, .300 LG WAS .200

REVISIONS		
NO.	DATE	BY
1	6-3-15	ACR
2	6-8-15	ACR
3	6-25-15	ACR
4	12-15-15	ACR
5		

TOLERANCES

UNLESS OTHERWISE SPECIFIED

.XX = ±.01 [±0.25]

.XXX = ±.005 [±0.13]

ANG. = ±1°

PURCHASED SHAFT

DRAWN BY ACR	SCALE 1=1	MAT'L SEE NOTE	
CHK'D	DATE 4-27-15	DRAWING NO. 208677	REV. 4
ORIGINAL DWG. 208025 REV 10	APP'D		

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