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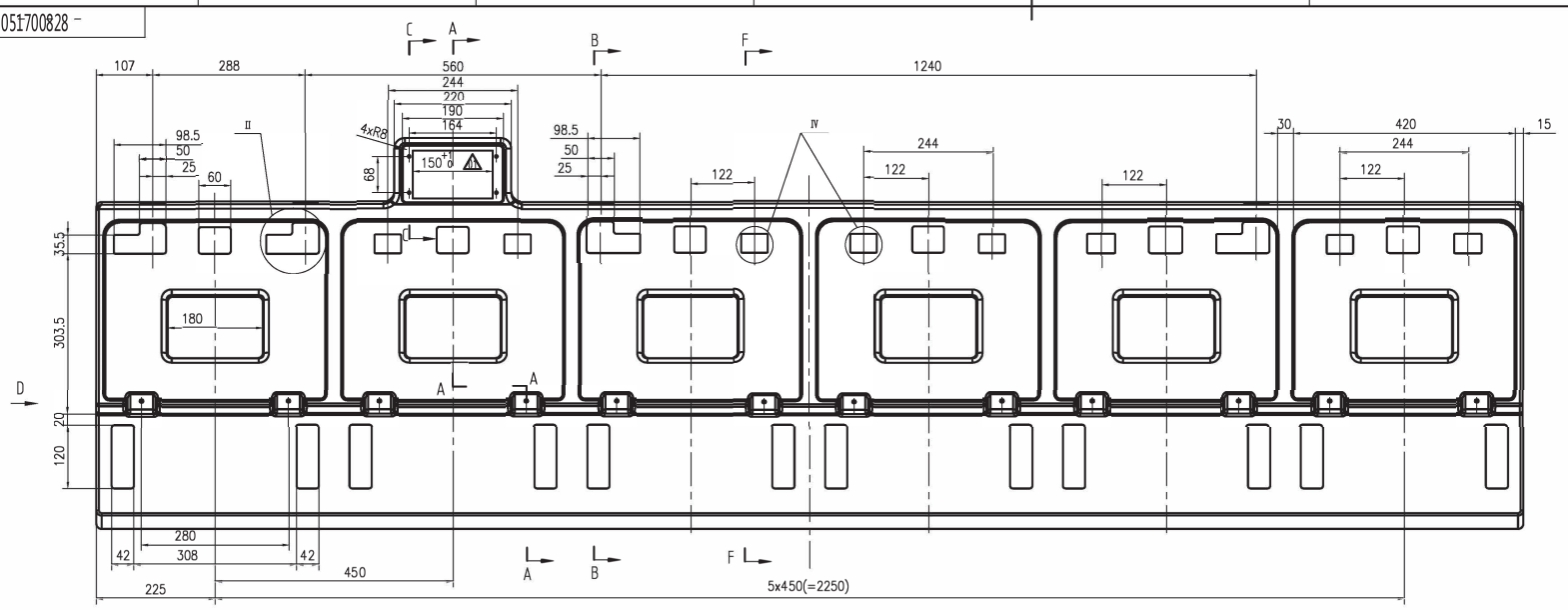

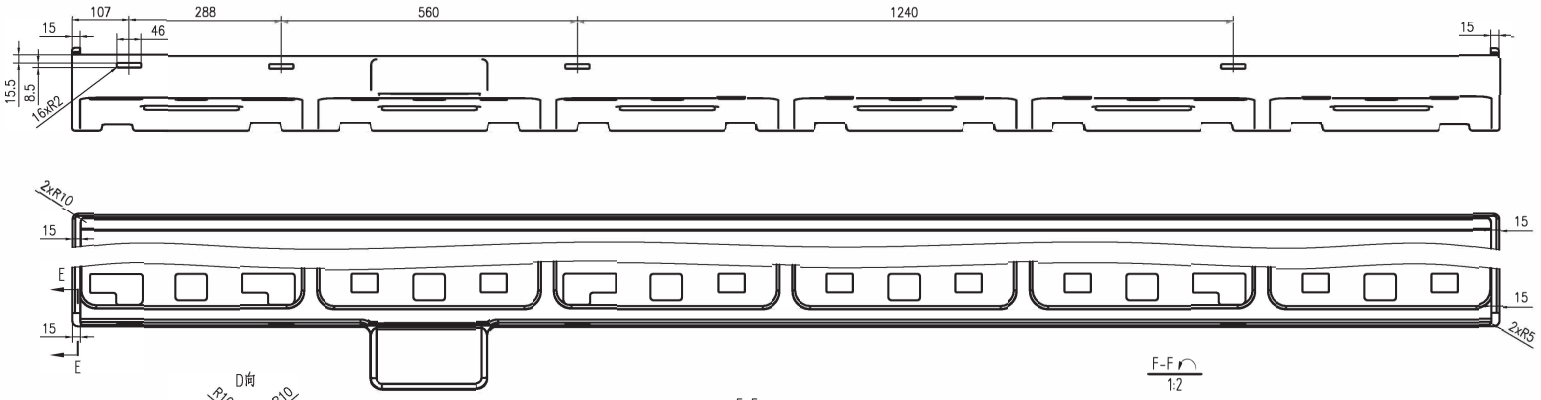

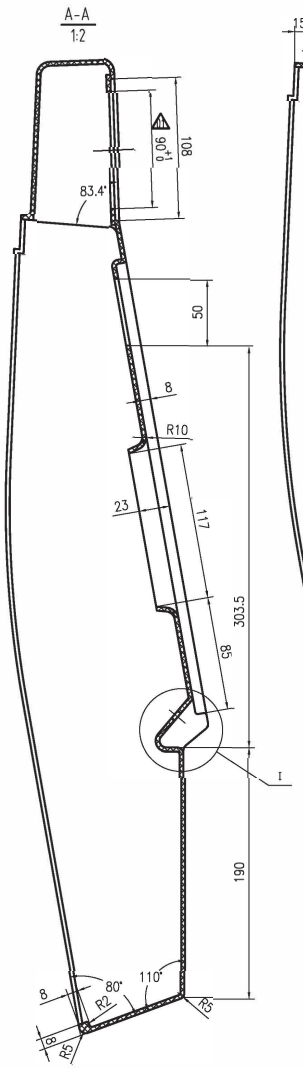

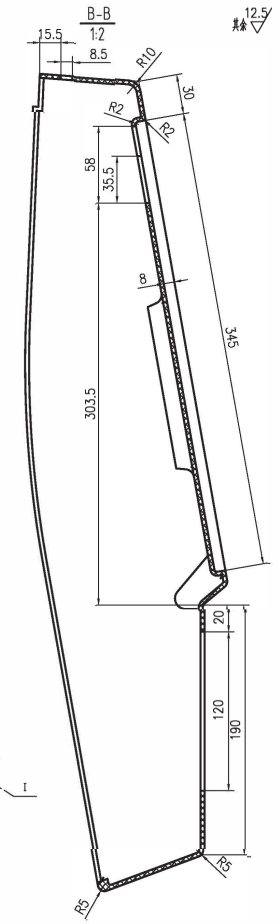

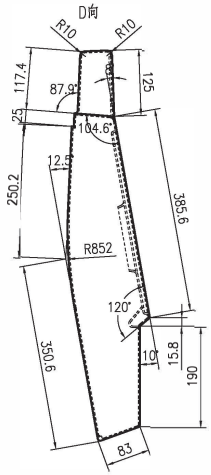

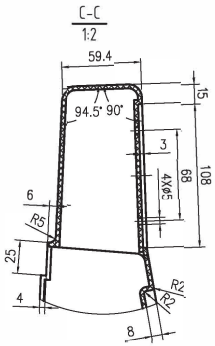

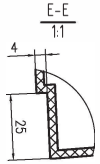

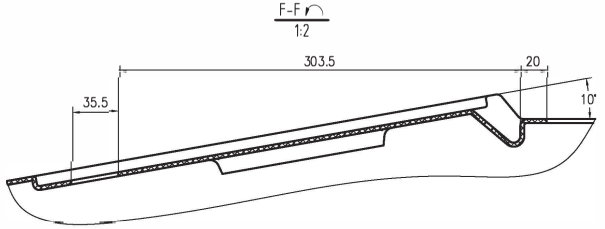

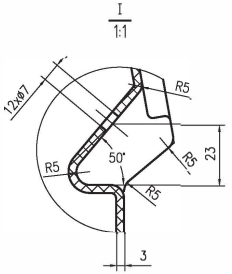

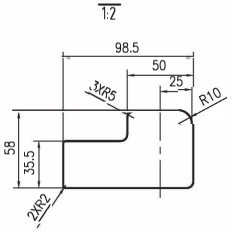

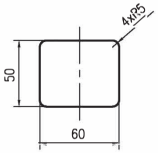

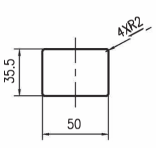

玻璃钢长度方向未注公差的尺寸允许偏差(玻璃钢制品技术规范GB)

基本尺寸	允许偏差
0~300	±1
300~1000	±1.5
1000~2000	±2
2000~4000	±3
>4000	±4

机加工部位公差的未注公差值(ISO2768)

基本长度范围	直线度和平面度K	垂直度K	对称度K	圆跳动K
<10	0.05	0.4	0.6	0.2
>10~30	0.1			
>30~100	0.2	0.6		
>100~300	0.4			
>300~1000	0.6	0.8	0.8	
>1000~3000	0.8	1.0	1	

铸铁件尺寸极限偏差(ISO2768)

基本等级	等级m
0.5~3	±0.1
>3~6	±0.1
>6~30	±0.2
>30~120	±0.3
>120~400	±0.5
>400~1000	±0.8
>1000~2000	±1.2
>2000~4000	±2

技术要求

1.去除切割边毛刺，防划手，
2.厚度公差：直线段上+15%/-5%(最大+/-0.5mm)，
3.玻璃钢件外形按照3D，
4.通用公差：符合ISO 2768 cL，安装面和切割面符合ISO 2768mK，

状态 STATUS		PROJECT 项目	FRP-3	青岛鼎日新材料科技有限公司
DESIGN 设计	REVIEW 审核	MATERIAL 原料	SCALE 比例	6人1靠背罩板右
CHECK 审核	MANAGER 经理	ISO-128	1:5	051700828
PROCESS 工艺	APPROVE 批准	PAGE 页码 1/1	FORMAT 图幅 A1	REV. 版本 01
STANDARD 标准				