



MADISON DESIGN	4362-121-11400
LATEST DET. REVISION -	
UNLESS OTHERWISE SPECIFIED	
ALL DIMENSIONS NOT SHOWN TO BE SPEEDGRIP STANDARDS	
CSINK ALL THREADS TO ROOT DIAMETER	
BREAK ALL SHARP CORNERS	
(2) PLACE DECIMALS = ±.010 ANGLE DIMENSIONS = ±0°30'	
ALL GRINDS TO BE A MAXIMUM 25 MICRO FINISH	
SIGNIFICANT CHARACTERISTIC - DIRECTLY EFFECTS PERFORMANCE OR DURABILITY	
<input type="checkbox"/> ASSEMBLY	<input checked="" type="checkbox"/> GROUND SURFACES MUST BE CONCENTRIC & TRUE WITHIN .0002 I.I.R.
PART DIA.	0.512 LENGTH 1.429
MAT'L	S7
H.T.	HDN RC 58/62
STOCK SIZE	Ø 0.750 x 1.625
STOCK NO.	P/P

CUSTOMER		ADDRESS	
DRN: NELSON	DET: NEILSON	CHK:	DATE: 07.16.13
QUOTE:	JOB	USE WITH:	SIMILAR TO:
CUSTOMER TOOL NO.		MADISON	4362-121-11400
SHT. NO. 1	TOTAL SHES 1	SCALE: 2:1	

20012 [Signature] S7