

A) Coolant Driven Angle Heads			
Sr. #	Taper	Pressure Rating	Qty (Nos)
1	BT 40	upto 20 bar	1
2	SK 40	upto 20 bar	1
3	BT 50	upto 20 bar	1
Note: Europe, Japan and China Only.Product Brouchers/Catalogue must be attached.			

B) Alignment Tool for ATC Arm (Reference document attached)			
Sr. #	Taper	Reference ID (Bright Tools)	Qty (Nos)
1	BT 40 (Taper, Flange, Pin)	BT40-ATC-20D	1
2	SK 40 (Taper, Flange, Pin)	SK40-ATC-20D	1
3	BT 50 (Taper, Flange, Pin)	BT50-ATC-28D	1
• Attached document is for reference only.			
Note: • Brands must be of Europe, Japan and China origin Only.			
• Product Brouchers/Catalogue must be attached.			



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20/ASX-1103(MD3)

BT-27

Screw-in Milling Cutter Holder

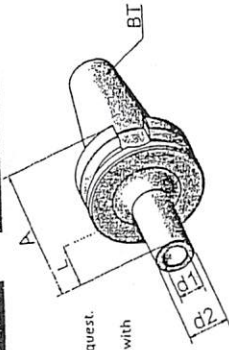
JIS B 6339

Runout: 0.005 mm

Cooling: AD; AD/II can be made by request.

Balancing: G6.3/15000 RPM;

Usage: for mounting screw-in cutters with thread.

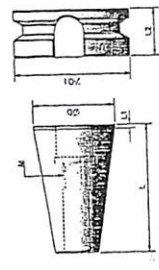


Size	M	df	dZ	A	D
BT40-M10-102 L=75	10	10.5	18	102	75
BT40-M10-127 L=100	10	10.5	18	127	100
BT40-M10-177 L=150	10	10.5	18	177	150
BT40-M12-108 L=75	12	12.5	21	108	75
BT40-M12-127 L=100	12	12.5	21	127	100
BT40-M12-152 L=125	12	12.5	21	152	125
BT40-M12-177 L=150	12	12.5	21	177	150
BT40-M16-102 L=75	16	17	29	102	75
BT40-M16-127 L=100	16	17	29	127	100
BT40-M16-152 L=125	16	17	29	152	125
BT40-M16-177 L=150	16	17	29	177	150
BT50-M10-138 L=100	10	10.5	18	138	100
BT50-M10-188 L=150	10	10.5	18	188	150
BT50-M21-138 L=100	12	12.5	21	138	100
BT50-M21-188 L=150	12	12.5	21	188	150
BT50-M17-138 L=100	16	17	29	138	100
BT50-M17-188 L=150	16	17	29	188	150



Alignment Tool for ATC Arm

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Size	D1	D2	L1	L2	M
BT30-ATC-18D	31.75	46	18	50.4	20 M12
BT40-ATC-20D	44.45	63	20	67.4	25 M12
BT50-ATC-28D	69.85	100	28	104.8	35 M16

Usage:

- 1) Put the Taper to the machine Spindle
- 2) Install flange to the ATC arm
- 3) Insert Pin into the flange
- 4) Adjust ATC arm and make sure the pin front part into the flange completely.

