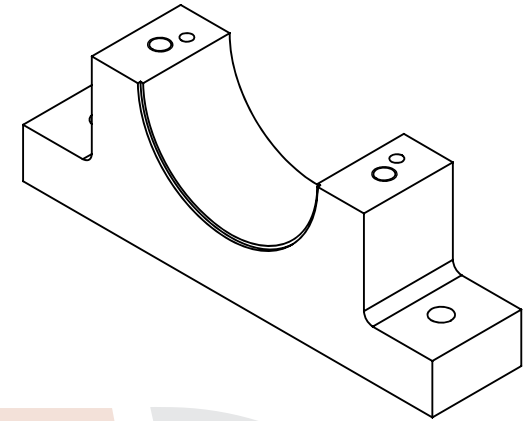
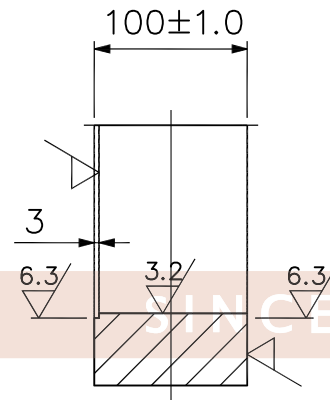
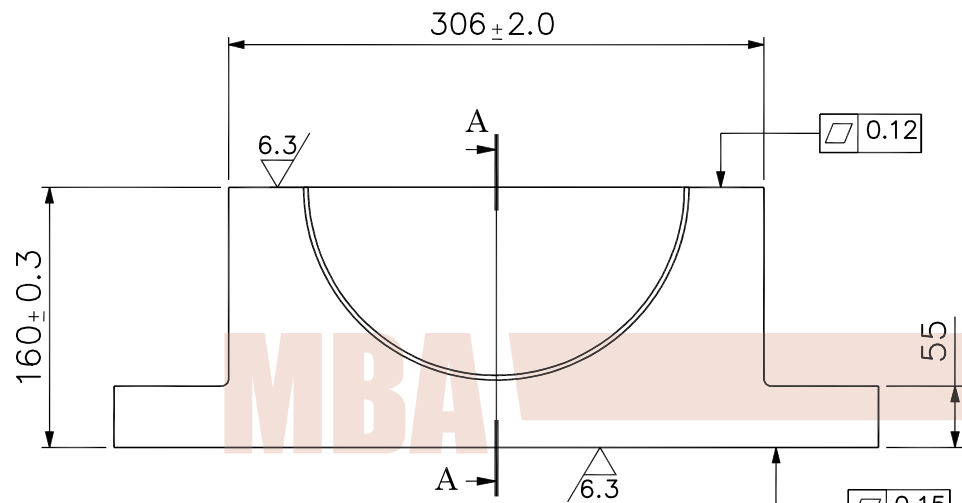


1. The casting not affect its mechanical properties and the appearance of the casting defects.
2. Injection molding is not rounded R2-R3, not note the taper angle determined by the height.
3. Did not note the casting dimensional tolerances according to CT10.
4. Did not note the machining tolerance level by GB/T1804-C level.
5. Chamfering deburring.

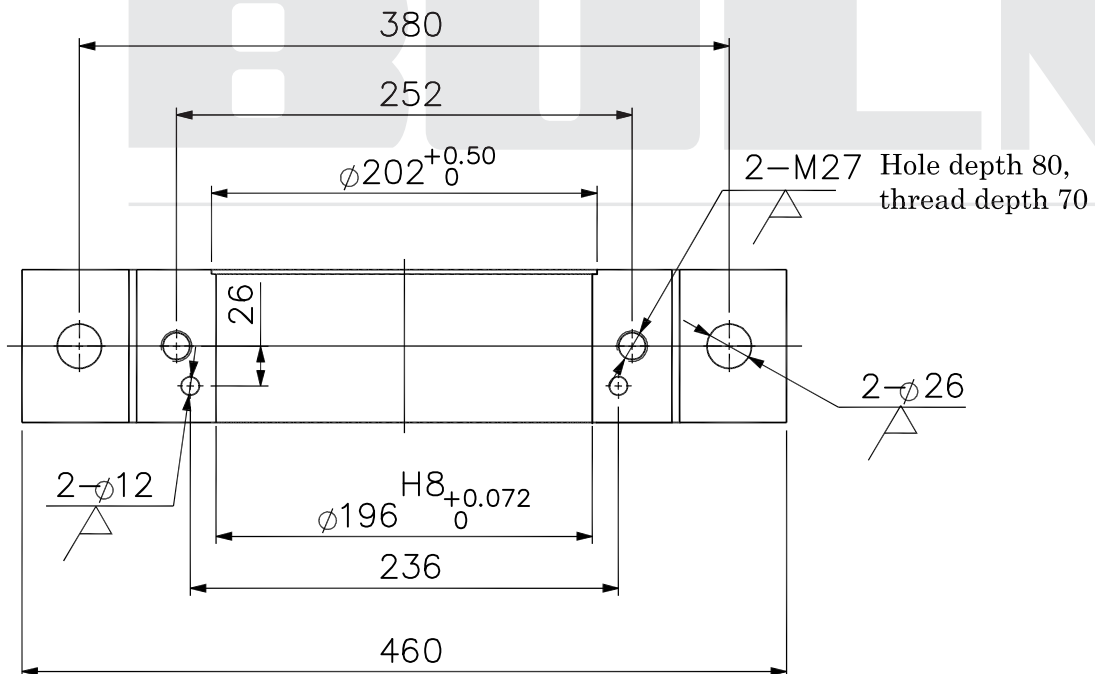
LOAD CASES			
	Speed (%/min)	Radial force (kN)	Axial force (kN)
Max Static	Quasiestatic	500	26

SINGLE UPPER CRADLE				
01	30/09/2013	9 kg	S355 JR	DESCRIPTION
Rev:	DATE	Weigth	Material	MBA-190 USR-142-GLY
Design	MRC	JMB	-	
Checked	AEP	-	-	
Approved	JMB	-	-	
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SYMBOLE ISO			SIZE : A3	



LOAD CASES			
	Speed (°/min)	Radial force (kN)	Axial force (kN)
Max Static	Quasi-static	500	26

1. The casting not affect its mechanical properties and the appearance of the casting defects.
2. Injection molding is not rounded **R2-R3**, not note the **taper** angle determined by the **height**.
3. **Did not** note the casting dimensional tolerances according to CT10.
4. Did not note the **machining** tolerance level by GB/T1804-C level.
5. Chamfering deburring.



LOWER CRADLE

01	30/09/2013	32.5 kg	S355 JR	DESCRIPTION
Rev:	DATE	Weighth	Material	MBA-190LSR-142-FT-GLY
Design	MRC	JMB	-	
Checked	AEP	-	-	
Approved	JMB	-	-	
<small>ALL PROPRIETARY RIGHTS IN THE SUBJECT MATTER HERE OF ARE RESERVED, AND NO PERMISSION IS GRANTED OR TO DISCLOSE REPRODUCE THIS PRINT IN WHOLE OR IN PART, ANY OF THE INFORMATION TO OTHERS.</small>				
SYMBOLS ISO		SIZE : A3		