
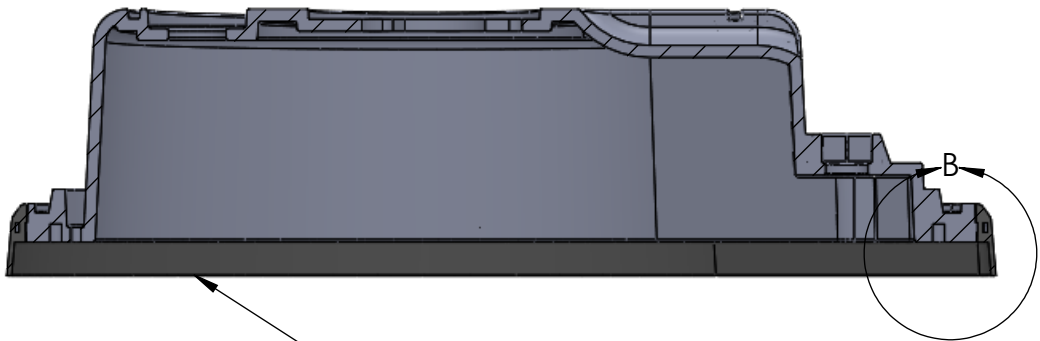



REVISION HISTORY					
REV LOC	ECR NO	REV	DESCRIPTION	DFTG	DATE
		X		XX	MM-DD-YY

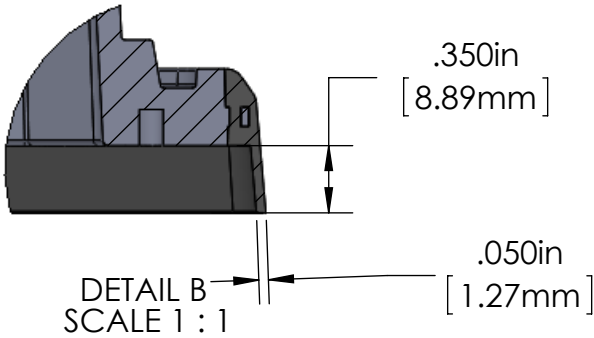
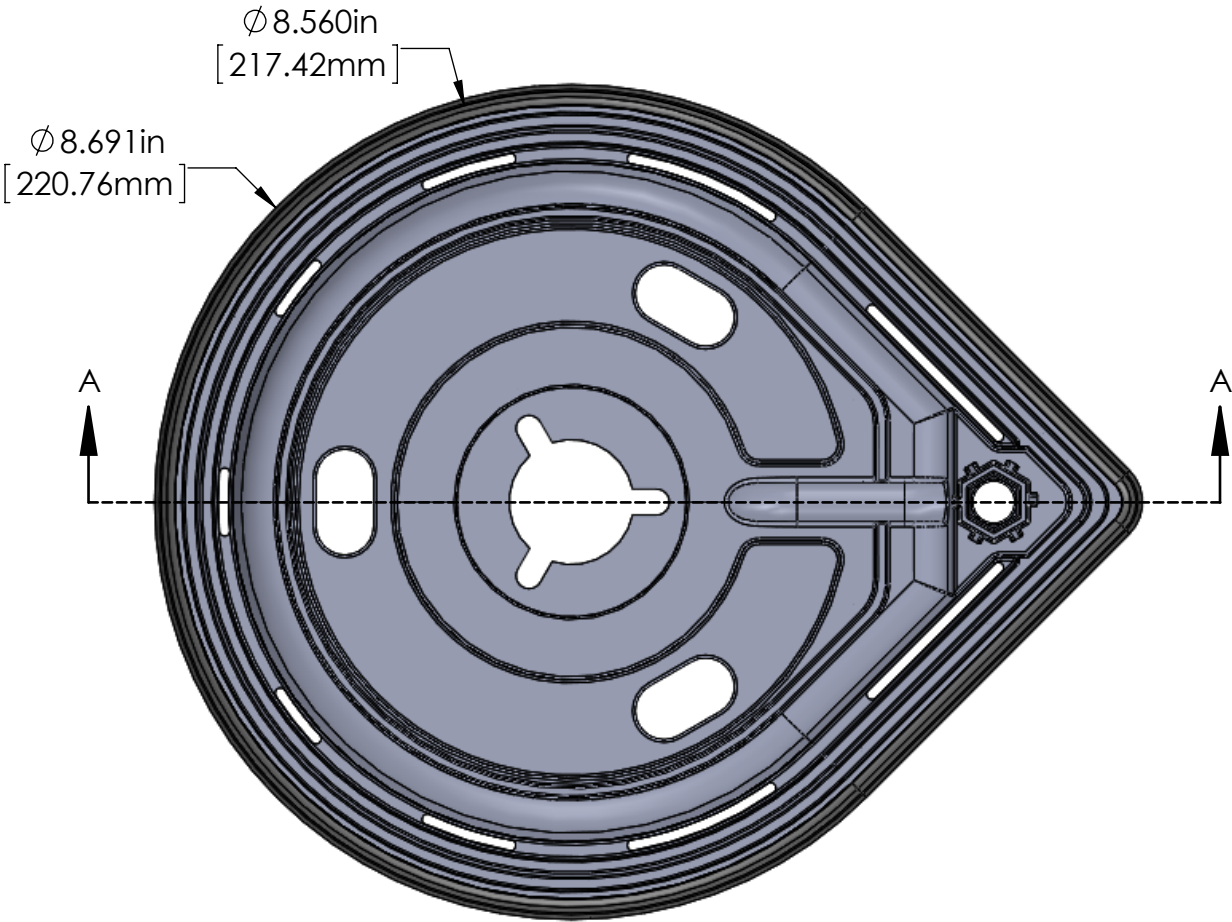
- PLASTIC NOTES:
- PROCESS: INJECTION MOLD.
MOLD MISMATCH: .010 [.25] MAX.
MOLD FLASH: .010 [.25] MAX.
 - MATERIAL: Overmold Skirt- Flexible TPU (80 Durometer Shore A)
COLOR: Black
 - TEXTURE: Polished SPI-B1
 - PART VOLUME: 1.99 in^3
 - [5] INDICATES EXTENT OF COSMETIC SURFACES.
 - FOR MORE DETAILED INFORMATION REFER TO SOLID GEOMETRY.
 - DIMENSIONS ARE SHOWN IN INCHES WITH MILLIMETERS SHOWN IN[].

SECTION A-A
SCALE 1 : 2



 0.01 [0.25mm]

BOTTOM SURFACE OF SKIRT OVERMOLD TO BE FLAT



	DESIGN	J. Alexander	04-15-2013	TITLE	SX7: Inner Shell Skirt Overmold		
	DRAWN	J. Alexander	04-15-2013				
	CHECK'D	M. Whittington	04-15-2013				
	APPRV'D	M. Whittington	04-15-2013				
MATERIAL:							
FINISH:		WHERE USED					
<u>INCHES</u>		<u>TOLERANCES</u>		<u>METRIC</u>	PART NO	DWG NO	REV
.X = +/- .030		X. = +/- 1.0		NM5630	B100414	A	
.XX = +/- .010		.X = +/- .75					
.XXX = +/- .005		.XX = +/- .25					
ANGLE= +/- 1°		ANGLE= +/- 1°					
				SCALE:	1=1	SHEET:	