

Sr#	Description	Qty
1.	<b><u>SINGLE ALUMINUM PROFILE PULLER (AUTOMATIC)</u></b> Pulling force: 0- 120Kg,	01 set
	<ul style="list-style-type: none"> <li>• Pulling speed: 0-100M/min, auto adjustable with press speed</li> <li>• Returning speed : 0-200M/min (adjustable)</li> <li>• Max catchable size. 200mm (W)x160mm (H)</li> <li>• DC motor power: 5 HP or matching controlled by PLC</li> <li>• Hydraulic motor power: 1HP (matchable)</li> <li>• Folder material claw tank</li> <li>• Folder feed tank</li> <li>• Total power: upto 11kw</li> <li>• Auto outlet motorized saw with accessories for cutting profiles</li> <li>• Post treatment device</li> <li>• Puller head, slip wire line</li> <li>• Rectangular railway track</li> <li>• Length: 30meter, height (H) from ground to outer hole: 950mm</li> <li>• Rollers</li> <li>• Supply voltage: 380VAC 50Hz, control panel</li> <li>• Compatibility: 1250 ton extrusion press</li> </ul>	
2.	Aluminum extrusion handling table for 1250T EXT. press	01 set
	Including <ul style="list-style-type: none"> <li>• Initial table, L: 5-8M. H:950mm (adjustable)</li> <li>• Water cooling/air cooling or both</li> <li>• Run out table, L: 26M, W:3-4M, H: 950mm (adjustable)</li> <li>• Stretcher (Manual/Hydraulic)</li> <li>• Finished saw (Manual/Automatic)&lt; 16 inch</li> <li>• Length sized device (adjustable)</li> <li>• Aluminum scrap collector (optional)</li> <li>• Hot saw (Manual/Automatic)</li> <li>• Belt type design or suitable for 1250T Ext. press.</li> <li>• Supply voltage: 380VAC 50HZ</li> </ul>	
<b>Training:</b> training of two engineers will be provided at manufacturer site/premises for ten working days and commissioning will be carried out at buyer's site.		
<b>Spares:</b> Necessary spares of AL single pulling system plus handling table would be provided by manufacturer.		
<b>Drawing/installation Manuals:</b> Provision of Electrical/Control/Mechanical drawings, Installation manuals, PLC program etc will be the responsibility of manufacture.		