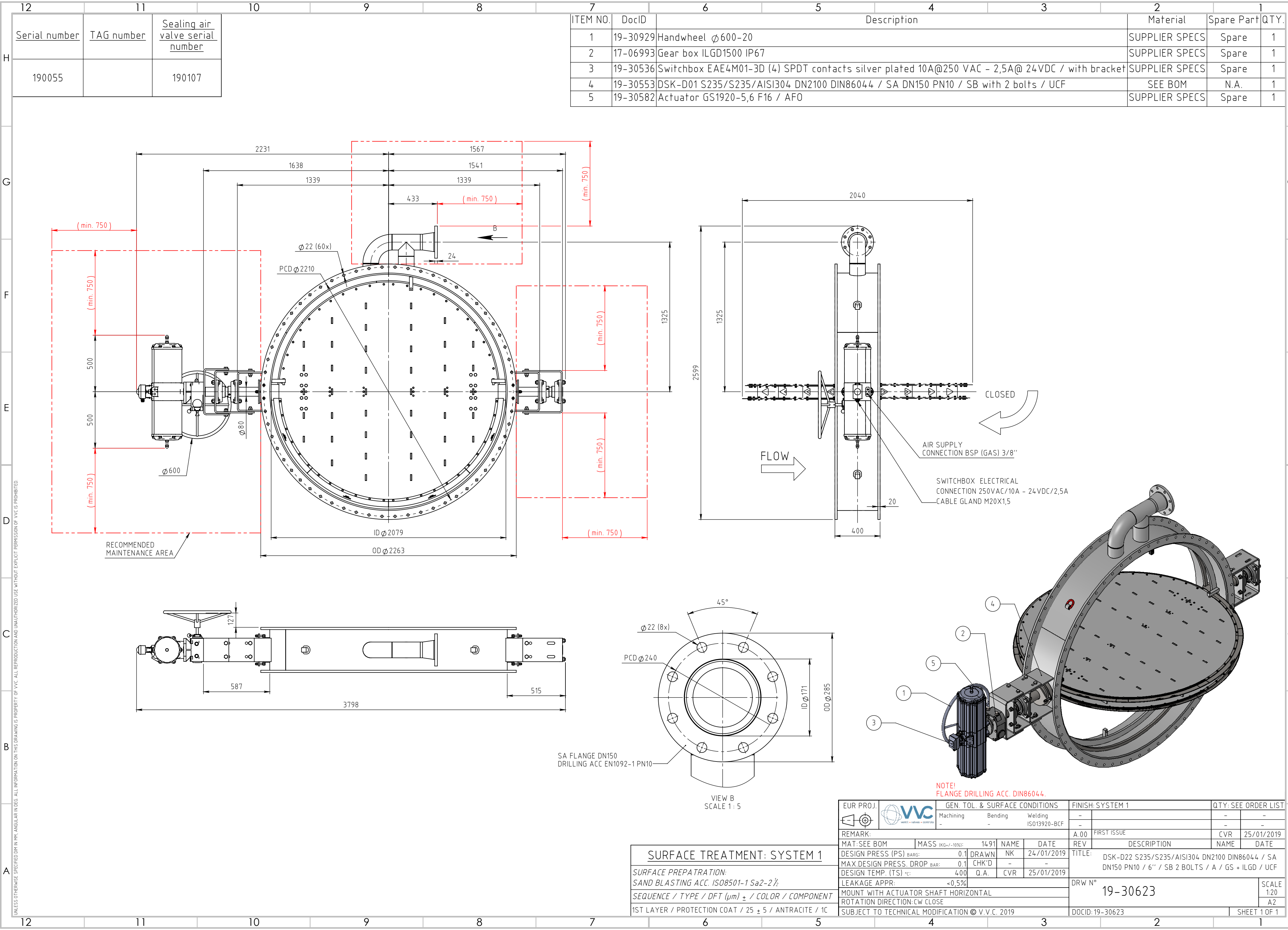




UNLESS OTHERWISE SPECIFIED DIM IN MM, ANGULAR IN DEG. ALL INFORMATION ON THIS DRAWING IS PROPERTY OF VVC. ALL REPRODUCTION AND UNAUTHORIZED USE WITHOUT EXPLICIT PERMISSION OF VVC IS PROHIBITED.

SURFACE TREATMENT: SYSTEM 1			
SURFACE PREPATRATION:			
SAND BLASTING ACC. ISO8501-1 Sa2-2½			
SEQUENCE / TYPE / DFT (µm) ± / COLOR / COMPONENT			
1ST LAYER / PROTECTION COAT / 25 ± 5 / ANTRACITE / 1C			

EUR PROJ.				GEN. TOL. & SURFACE CONDITIONS			FINISH: SYSTEM 1			QTY: SEE ORDER LIST							
		Machining		Bending		Welding		-		-							
		-				ISO13920-BCF				-							
REMARK:								A.00		FIRST ISSUE		CVR		25/01/2019			
MAT:SEE BOM		MASS (KG+-10%):		14.91		NAME		DATE		REV		DESCRIPTION		NAME		DATE	
DESIGN PRESS (PS) BARG:		0.1		DRAWN		NK		24/01/2019		TITLE: DSK-D22 S235/S235/AISI304 DN2100 DIN86044 / SA DN150 PN10 / 6" / SB 2 BOLTS / A / GS + ILGD / UCF							
MAX.DESIGN PRESS. DROP BAR:		0.1		CHK'D		-		-									
DESIGN TEMP. (TS) °C:		400		Q.A.		CVR		25/01/2019									
LEAKAGE APPR:		<0.5%															
MOUNT WITH ACTUATOR SHAFT HORIZONTAL								DRW N° 19-30623								SCALE 1:20	
ROTATION DIRECTION: CW CLOSE																A2	
SUBJECT TO TECHNICAL MODIFICATION © V.V.C. 2019								DOCID:19-30623								SHEET 1 OF 1	