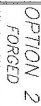
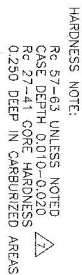


INTERNAL INVOLUTE SPINE DATA	
PER ANSI B92.1-1970	
TYPE	FLAT ROOT SIDE FIT
CLASS	6
NUMBER OF TEETH	19
PITCH PRESSURE ANGLE	1.6/32
PITCH DIA. (REF)	30
BASE DIA. (REF)	1.1875
FORM DIA.	1.0284
MAJOR DIA. MAX.	1.254
MINOR DIA.	1.2/6
CIRCULAR MAX. EFF.	1.125/1.13
SAX. MEAS. BTW PINS	.0982
PIN DIA.	.1021
	1.10341
	.1080

PIN DIA. .1080

[illegible]

500PS / YEAR