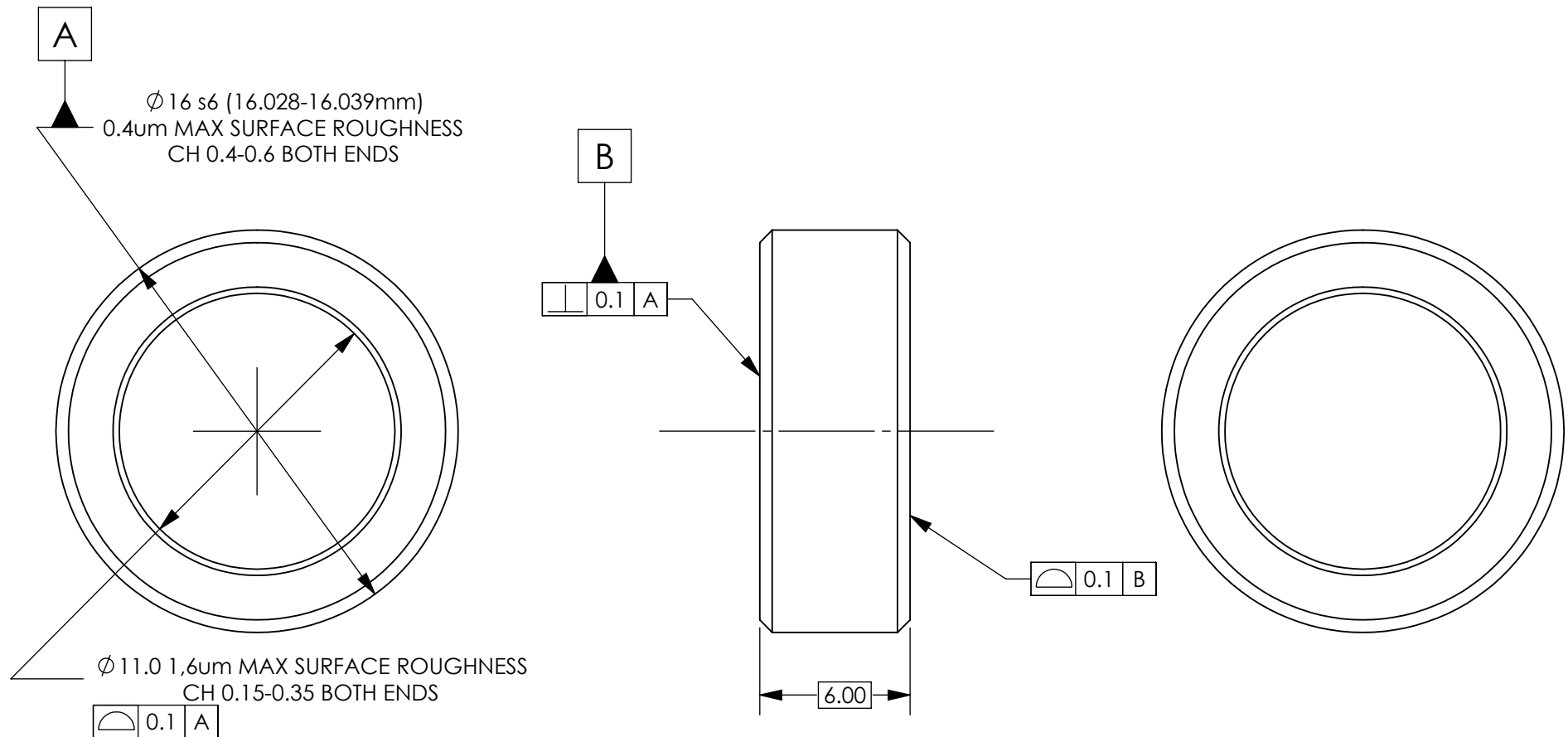


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
X1	RELEASED FOR SUPPLIER REVIEW AND FEEDBACK	DHE/10.14.14	DS/10.15.14



1. APPLICABLE STANDARDS / SPECIFICATIONS: ASME Y14.5M-1994, DIMENSIONING AND TOLERANCES.
2. NO BURRS.
3. **SUPPLIER: PLEASE RECOMMEND SPECIFIC MATERIAL AND FINISH**

FIREFLY MEDICAL	TITLE BUSHING, LOCK PIN	DRAWN BY/DATE DHE/10.14.14		
MAT'L: STEEL, HARDNESS ROCKWELL C60 MIN	FINISH: ISO 9223 CLASS 3 CORROSION RESISTANT FINISH	APPROVED BY/DATE DS/10.15.14		
LINEAR TOLERANCES:	XX ANG. $\pm 1^\circ$	XX.X ANG. $\pm .25^\circ$	SCALE 4:1	PAGE # 1/1
				ITEM NUMBER/REV 16184X1