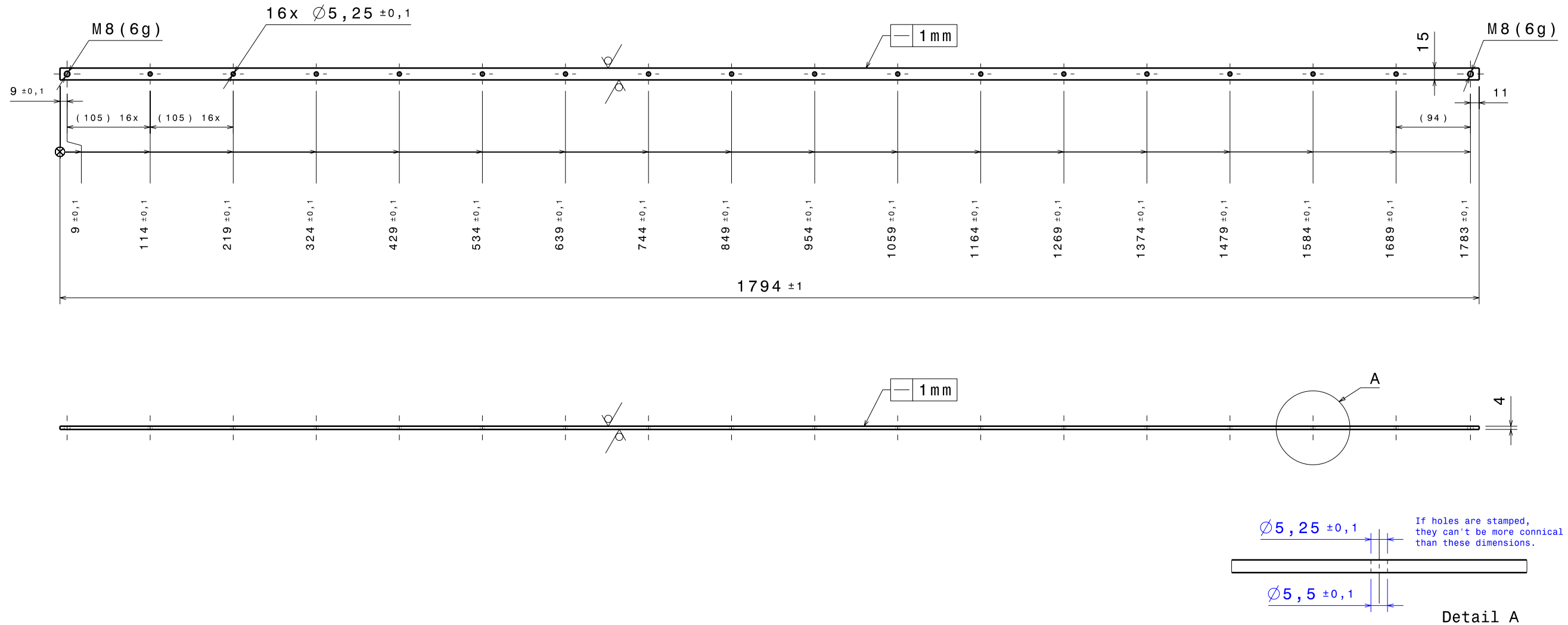


All hole positions must be within tolerance of +/-0,1mm  
 All hole diameters must be within tolerance of +/-0,1mm

Holes "M8" and "dia.5,25" must be free of burrs, but maximum chamfer of 0,1mm !



Material: St37-2 (15 x 4 x 1794L) material must be HOT ROLLED STEEL  
 (cold drawn steel will crack when bending it)

Weight: 0,83kg

Surface Finish: Electro zinc plated white 20µm (layer thickness is important !!!)

General tolerance: +/-0,1mm (important !)

Parts are free of burrs, but "not chamfered".

Parts are free of greas, dust, dirt...

Parts are treated with antirust spray.

Straightness of the part is of great importance,  
 correct packing must be applied to prevent dammage/deformation.  
 (Packing on steel pallet (lenght 1800mm) with wooden floor - maximum 2000pcs/pallet)

Check quality over complete production.

!!!!!! MATERIAL CAN'T CRACK WHEN BEND TO 90° IN A HOLE !!!!!  
 SEE MATERIAL TEST PICTURE

**A03809-02**

(version 16/05/2012)