

导体conductor:

导体材料Materials:

高×宽H*W:

根数Strands:

屈服强度(Sigma0.2) Proof Stress:

裸导线角半径

bare strand corner radius:

漆绝缘厚度insulation thickness:

漆绝缘类型Insl. quality:

自粘层Epoxy

Cu

4.2 × 1.3 mm

7

120

N/mm2

Tolerance:

-0;+20%

0.5

mm

0.1 mm (processing:0.1-0.13mm)

缩醛PVA Enamel

外层outer:

no

0.04mm

低自粘层low-chip

no



use type

1

成品线Bundle:

高H×宽W"不带绝缘"(Blank)*:

石蜡处理Paraffin treatment:

绝缘厚度Insulation thickness
(double side):

绝缘类型Paper type: 内层Inner:

内绕包直径winding diameter:

5.6 × 8.6 mm

no

0.4

mm

衬纸strip:

no

mm

NONEX:3(three) layers

外层outer:

换位节距

transposin

g pitch:

66

mm

高H×宽W (带绝缘Insl.)

6

×

9

mm

According to the standard, the

max. is

6.09

×

9.15

mm

Bottom paper butt top. 2nd & 3rd papers in the same direction but opposite to bottom (5mm overlap on each other.)

测量Measurement: 按照 TP1ZBA209004-1 对绕包绝缘后的导线高度测量应当施加(2.5)N/mm2的力。

According to TP1ZBA209004-1, the insu. Height should be measured with pressure 2.5N/mm2

发货Delivery:

总长:total length

线材应绕在The wire should
winding

1380

米m

线重(不带绝
缘)bare conductor
weight with

1380 米m/d** 每轴,

线重weight with Insl.
(带绝缘)

450 kg/轴.

450

kg

每台变压器绕组数:

单台导线数据:

绕包:

根导线

使用

绕线机(s)

水平轴向

结构、标准和公差Instructions, standards and tolerance:

导线应当符合: 1ZBA 208004-2标准

The cable should be according to:

*尺寸是标称值Dimensions are nominal values

**公差Toler. -0;+2%(最小 1m)