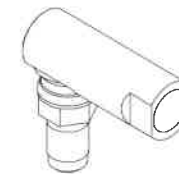
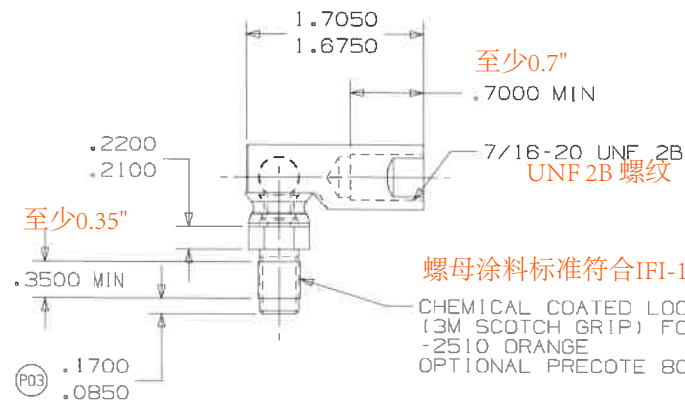
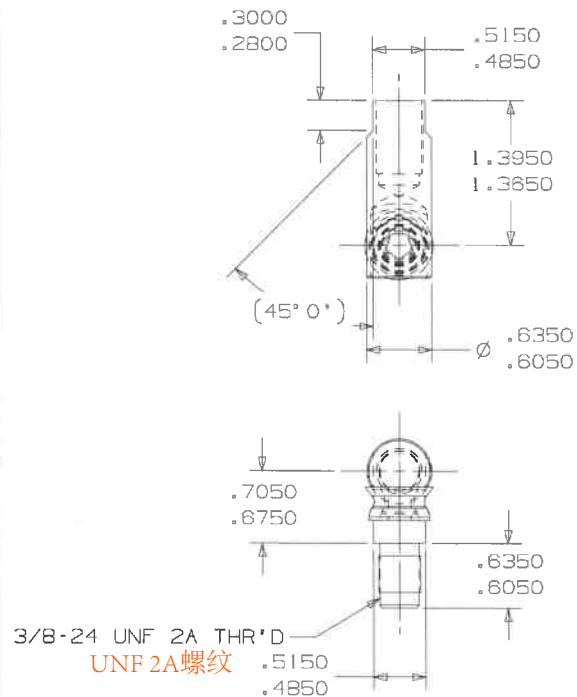


ITEM NO. 723-0448A REV P03

REVISIONS

REV	ZONE	DESCRIPTION	DATE	BY
P00		RELEASED FOR PRODUCTION	11/24/1997	MILLER
P01		ADDED OPTIONAL PRECOTE 80 PATCH	01/18/2001	FORTLAGE
		NOTE ECO 04219		
P02		.2200/.2100 WAS .1920/.1820,	10/22/2004	LINDEMAN
		.3000/.2800 WAS .3275/.2975. ECO 18646		
P03		.1700/.0850 WAS .1700/.1300	09/20/2005	LINDEMAN
		ECO #22412		



螺母涂料标准符合IFI-125, 承受的温度范围为71-93 C

CHEMICAL COATED LOCK - IFI-125
(3M SCOTCH GRIP) FOR TEMP 160° TO 200°F
-2510 ORANGE
OPTIONAL PRECOTE 80 PINK THREADCOATING

NOTES:

- PATCH MUST CONFORM TO IFI-125
 - PREVAILING ON TORQUE = 48 IN/LBS MAX
 - BREAKAWAY TORQUE = 60 IN/LBS MIN
 - PREVAILING OFF TORQUE = 36 IN/LBS MIN.
 - PULL MINIMUM BEFORE JOINT FAILS.
- 备注:
- 球头部分符合标准IFI-125
 - 球头部分符合标准IFI-125
 - 球头部分符合标准IFI-125
- A. 转入扭矩最大为48英尺/磅
B. 转出扭矩最小为60英尺/磅
2. 外螺纹部分与螺母连接后必须能承受1500lbs的拉力

PROJECTION		DRAWN BY	MILLER	DATE	9/18/1997
PROJ. NO.	1391	CHECKED BY		DATE	
SIMILAR PART	723-3018	APPR. BY	ghelbreth	DATE	09/20/2005
MATERIAL		ITEM DESCRIPTION			
		B/JNT: 7/16-20: LOCK			
FINISH		SIZE	ITEM NO.	REV	
YELLOW ZINC		B	723-0448A	P03	
表面处理: 黄锌漆		SCALE	1/1	FILE	EST. WT.
		SHEET		OF 1	