MECHANICHAL DATA SHEET FOR FIRE WATER DIESEL PUMPS

1	GENERAL DATA (NOTE 6)								
2	ITEM 10-P-0803 A/B/C (NOTE 4 & 10)	NO. C	DF MAIN / STAND BY UNITS3 /						
3	SERVICE FIRE WATER SUPPLY PUMPS	INST	ALLATION: UNDER SHELTER						
4	OPERATION: CONTINUOUS (NOTE 1)	PARA	LLEL PARALLEL						
5	TYPE OF DRIVER DIESEL MOTOR FOR UNITS	DATA	SHEET NO.						
6	TYPE OF DRIVER FOR UNITS	DATA	SHEET NO.						
7	ELECTRICAL SUPPLY: VOLTAGE	FREC	QUENCY PHASES NO.						
8	HEATING VOLTAGE	FREC	QUENCY PHASES NO.						
9	CHARACTERISTICS OF HANDEI	L LIQUID (NOTE 1	3)						
10	TYPE OF HANDLED LIQUID		FIRE WATER(NOTE 8)						
11	PUMPING TEMPERATURE MIN/ NORM/ MAX (NOTE 2)	°C	/ AMB /						
12	DENSITY AT TEMPERATURE MIN/ NORM/ MAX	kg/m³	/ 998 /						
13	VISCOSITY AT TEMPERATURE MIN/ NORM/ MAX	mPa.s	/ 0.8804 /						
14	VAPOR PRESSURE AT NORMAL PUMPING TEMPERATURE	bar a	0.1107						
15	FREEZING POINT / POUR POINT	°C	Not applicable						
16	DISSOLVED GAS	(yes-no)	NO						
17	CORROSIVE/ EROSIVE/ HAZARDOUS AGENTS	(yes-no)	NO / NO / NO						
18	SUSPENDED SOLIDS: TYPE/ DIMENSIONS/ VOLUME%	mm	NO / NO / NO						
19	OPERATING COND	ITIONS							
20	SUCTION PRESSURE MIN/ NORM/ MAX	bar a	1.117 / 2.404 / 2.434						
21	DISCHARGE PRESSURE AT RATED CAPACITY	bar a	/ 9.5 /						
22	DEFERENTIAL PRESSURE AT RATED CAPACITY	bar	8.383 (NOTE 5)						
23	CAPACITY MIN/ NORM/ RATED	m³/h	/ 908.4 (NOTE12) / (NOTE 9)						
24	HEAD AT RATED CAPACITY	m	85.625						
25	NPSH AVAILABLE	m	10.063						
26	MAX ALLOWABLE HEAD AT SHUT-OFF	m	144.734						
27	ESTIMATED ABSORBED POWER AT PUMP SHAFT	KW	424 (NOTE 20)						
28	FLOW CONTROLLED BY: pressure controller- level controlled- flow controller- other								
29	REACCELERATION/ AUTOMATIC START-UP	(yes-no)	NO / YES						
30	START-UP WITH DELIVERY VALVE:	(open- closed)	OPEN						
31									
32									
33	MECHANICAL DA	ATA							
34		AIA	D. OVING						
35	SEALING TYPE	, .	PACKING						
36	CONTAMINATION OF LIQUID HANDLED ALLOWED	(yes-no)							
37	AIR ENTERAINMENT ALLOWED	(yes-no)	\						
38	LEAKS ALLOWED	(yes-no)	YES						
39	ANT FREEZING PROTECTION	(yes-no)	NO NEDA 20 Letest Edition						
40	PUMP DESIGN CODE		NFPA 20- Latest Edition						
41	PROJECT SPECIFICATION								
42									
_									
44									
45									

1 MECHANICAL DATA										1					
RF	1	#	150#		/	14"		NSP	ANSI	FACING	DIAMETER/ RATING/	DI	SUCTION LINE:	2	
RF	1	#	150#		1	12"		NSP	ANSI	FACING	DIAMETER/ RATING/	DIA	DISCHARGE LINE:	3	
<u> </u>	Υ		/		S	YE		(yes-no)				UIRED	/ENT/ DRAIN REQ	4	
NFIRM)	ERIFY/C	VE	DOR TO	N(VENI	IRON	CAST		MATERIAL IN CONTACT WITH LIQUID HANDLED (minimum requirement)							
NFIRM)	ERIFY/C	VE	DOR TO	N(VENI	IRON	CAST		PUMP CASING MATERIAL (minimum requirement)							
NFIRM)	PUMP IMPELLER MATERIAL (minimum requirement) CAST IRON(VENDOR TO VERIFY/CONFIF							7							
VFIRM)	ERIFY/C) VE	DOR TO	(VENI	IRON	CAST				quirement)	ATERIAL (minimum red	ARTS MATE	PUMP INTERNAL F	8	
								mm			WANCE	ON ALLOWA	CASING CORROSI	9	
								∘C / barg		RE OF	EMP./ AT A PRESSUR	METAL TEM	MINIMUM DESIGN	10	
								bar g / °C	P	RATING TEM	DESIGN PRESS./ OPE	TYPE/ DES	COOLING FLUID:	11	
								bar g /° C	P.	RATING TEM	DESIGN PRESS./ OPE	TYPE/ DES	HEATING FLUID:	12	
														13	
							1	SHING FLUID						14	
							-						ГҮРЕ	15	
								bar g		/ MAX	MIN/ NORM/		PRESSURE	16	
								• C		/ MAX	MIN/ NORM		TEMPERATURE	17	
								kg/m3		MAX	E MIN/ NORM/ I	ERATURE	DENSITY AT TEMP	18	
								bar			TEMPERATURE	E AT MAX TE	/APOR PRESSUR	19	
											DINT	POUR POIN	REEZING POINT/	20	
								(yes-no)				NTS	HAZARDOUS AGE	21	
														22	
														23	
														24	
														25	
														26	
														27	
														28	
														29	
														44	
														30 31 32 33 34 35 36 37 38 39 40 41 42 43	

1	MFR		•	MODEL			
2	PURCHASE ORDER NO. REV. DATE						
3	DFFER NO. REV. DATE						
4	CODES AND STD FOR CONSTRUCTION NFPA 20						
5	PERFORMA	ANCE				REQUIRED DATA	SUPPLIER DATA
6	CHARACTERISTIC CURVE NO.						
7	RATED CAPACITY (line 22 sh. 3)				m³/h	908.4	
8	CAPACITY AT BEST EFFICIENCY POINT				m³/h		
9	MINIMUM CONTINUOUS CAPACITY				m³/h		
10	HEAD AT RATED CAPACITY (line 23 sh. 3)				m	85.625	
11	MAXIMUM HEAD				m		
12	HEAD WITH MAXIMUM IMPELLER DIAMETER @ RATED CA	APACITY			m		
13							
14							
15	PUMP SPEED				RPM		
16	NPSH REQUIRED AT RATED CAPACITY				m		
17	EFFICIENCY AT RATED CAPACITY				%		
18	ABSORBED POWER RATED CAPACITY				KW		
19	MAX ABSORBED POWER WITH IMPELLER DESIGN/ MAX D	DIAMETER			KW	1	
20	ABSORBED POWER BY OIL PUMP / HEATER				KW	1	
21	DIFFERENCE: (NPSH AVAILABLE -NPSH REQUIRED)				m		
22	MAX OPERATION TIME AT SHUT-OFF				s		
23	RATIO: IMPELLER DIAMETER / IMPELLER EYE AREA						
24	SPECIFIC SPEED						
25	SUCTION SPECIFIC SPEED		(SI UNITS: RI	PM, M ³ / s,m ,)		
26	CAPTIVITY RATIO: RATED / AT B. E. P.				%		
27	HEAD RATIO: MAX / AT RATED CAPACITY				%		
28	IMPELLER RATIO: DESIGN IMPELLER DIAMETER / MAX IMPELLE	ER DIAMETER			%		
29	CONSTRUCTION I	FEATURES			•	•	
30	MAX ALLOWABLE TEMPERATURE				°C		
31	MAX ALLOWABLE PRESSURE AT MAX ALLOWABLE TEMP	PERATURE			barg		
32	HYDROSTATIC TEST PRESSURE				barg	1.5x MAWP	
33	ALLOWABLE LOADS ON FLANGES AS PER API 610			(yes-no)	2 X API610	
34	LATERAL CRITICAL SPEED				RPM		
35	MOMENT OF INERTIA				kg/m3		
36	AXIAL THRUST ON SHAFT (+ = to driver; - = opposite to driver)	ver)			N		
37	MAX TORQUE AT 100% OF PUMP SPEED				N.m		
38	MASSES:	PUMP/ 1GE/	ARBOX/ BASE	PLATE	kg		
39		DRIVER/ TO	TAL		kg		
40	OUTLINE DIMENSIONS OF UNIT:	LENGTH / W	/IDTH/ HEIGH	Т	m		
41	NOISE LEVEL OF COMPLETE UNIT:	SPLAT	1m/ PWL	(NOTE 7)	dB(A)	≤85	
42							
43							
44							

1		CONSTRUCTION FEA	REQUIRED DATA	SUPPLIER DATA		
2	CASING:	MOUNTING:	centerline- foot- near centerline		FOOT	
3		SPLIT:	axial- radial- barrel		AXIAL	
4		TYPE:	single volute- double volute- diffuse	er		
5		THICKNESS/ CORROSION/ ALLOWANG	CE CONTRACTOR OF THE CONTRACTO	mm	1 -	
6	IMPELLERS:	NUMBER			1	
7		TYPE:	open - closed		CLOSED	
8		DIAMETER:	MIN/ DESIGN/ MAX		1 1	
9		MOUNTING:	overhung- between bearings		BETWEEN BEARING	
10		CONFIGURATION:	one way- opposed			
11		1st STAGE SUCTION:	single- double			
12	ROTATION VIEWED F	FROM COUPLING END		(CW-CCW)		
13	CASING WEAR RING	S:	SUCTION/ REAR	(yes-no)	YES / YES	
14	IMPELLER WEAR RIN	IGS:	SUCTION/ REAR	(yes-no)	YES / YES	
15	RADIAL / THRUST BE	ARING TYPE			BALL / BALL	
16	LUBRICATION TYPE:		grease - oil ring- forced		OIL RING	
17	SUCTION NOZZLE:		SIZE / RATING/ FACING	NPS	14"/ 150# / RF	
18			FINISHING/ LOCATION		125AARH / SIDE	
19	DISCHARGE NOZZLE	:	SIZE / RATING/ FACING	NPS	12" / 150# / RF	
20			FINISHING/ LOCATION		125AARH / SIDE	
21	SEAL:	TYPE			PACKING	
22		MANUFACTURER/ MODEL			1	
23		API CODE				
24		API FLUSHING PLAN				
25		STUFFING BOX PRESSURE		bar		
26		SHAFT DIAMETER AT SEAL		mm		
27	EXTERNAL FLUSHING	G CONSUMPTION		m³/h		
28		PLAN / CONSUMPTION		m³/h	1	
29	HEATING FLUID CON	SUMPTION		kg/h		
30	COUPLING MANUFAC				/ FLEX METAL	
31		MANUFACTURER			1	
32		A SERVICE FACTOR				
33		_/OUTLET ROTATIONAL SPEED		RPM	1	
34	DATA	SHEET NO.				
35		MATERIALS				
36	API 610 CODE				CAST IRON	
37	CASING/ BARREL				(VENDOR TO VERIFY/CONFIRM)	1
38	IMPELLER				CAST IRON (VENDOR TO VERIFY/CONFIRM)	
39	SHAFT SLEEVE					
40	SHAFT					
41	CASING/ IMPELLER V	VEAR RING				I
42	INTERNAL PARTS					
43	FLUSHING/ COOLING	6/ OIL PIPING			1 1	1 1
44	BASE PLATE				STEEL	

1		EXTERNAL OF SU	IPPLY (X INCLUSIONS)
2	X DRIVERS	GEARBOXES	X COMMON BASE PLATES FOR PUMP/ DRIVER/CONTROLLER
3	X COUPLINGS	X COUPLING GUARDS X NOT- SPARKIN	G X FOUNDATION BOLTS X BOLTS FOR DRIVERS AND GEARBOXES
4	X UNIT ASSEMBLY AT FACTO	RY	X CASING DRAINS X WITH VALVES FLANGED
5	MECHANICAL SEALS		X CASING VENTS X WITH VALVES (IF ANY)
6	MECHANICAL SEALS ACCES	SSORIES	X SHOP TESTS
7	X COOLING AND FLUSHING P	PIPING FOR DIESEL ENGINE	X SPARE PARTS FOR START-UP
8	X LUBRICATION SYSTEM		X SPARE PARTS FOR 2 YEARS OF OPERATION
9	SHOP FABRICATION OF PIF	PING FROM OIL CONSOLE TO PUMP	X SPECIAL TOOLS AND WRENCHES
10	X AUTOMATIC AIR RELEASE		X INSTRUCTION MANUALS NO. COPIES (IN ENGLISH) (NOTE 14)
11	X DIESEL ENGINE DRIVER		X PAINTING
12	X RELIEF VALVE		X DOCUMENTATION
13	X INSTRUMENTS AS PER PID	#10-08-A1-SA-0804-N	X LOCAL CONTROL PANEL
14	X PUMP SUCTION LINE STRA	INER AS PER PID #10-08-A1-SA-0804-N	_
15	X FUEL SUPPLY DAILY TANK	(NOTE 15)	
16	X FUEL SUPPLY MAIN TANK	(NOTE 21)	
17	X FUEL SUPPLY MAIN PUMP		
18	INSPECTION AND	TESTING X INCLUSIONS)	
19	X HYDROSTATIC TEST		
20	X PERFORMANCE TEST (WIT		
21	X NPSH TEST (IF REQUIRED)		
22	X MECHANICAL RUNNING TE	, , ,	
23	-	ECHANICAL RUNNING TEST (NOTE 16)	
24	X SITE PERFORMANCE TEST		
25			
26			
27			
28			
29			

NOTES 1) Fire pumps are in continuous operation in case of fire only 2) Pumps Design temperature 65° C. 3) Deleted 3 4) Pumps shall comply with NFPA 20 requirements (latest edition) 5) The worst case is considered for differential pressure 6) This document is based on process data sheet No 10-08-DSH-SA-0803-N. 7 7) Including driver. 8) For fire water quality refer to Utilities Specification No 10-00-DSH-PR-0002-L 8 9) The pump shall be performance tested at rated speed. The pump shall furnish not less than 150% of rated capacity at a pressure not less than 65% 9 of rated head 10 11 10) Hazardous Area Classification: Non- hazardous. 12 11) Shut off pressure shall not exceed 140% of rated head. PSV, if any, corresponding flow detector will be provided by pump vendor 13 **12)** According to table 4.9.2 of NFPA 20 (2016 Edition) 13) A certified test curve indicating the flow, head, power and efficiency will be provided after finalizing with pump supplier 14 14) As per related material requisition 15) Each diesel engine will include a daily fuel tank with a capacity of 8 hours running. 15 16) COMPANY / PURCHASER inspectors shall have the right to order dismantelling the pumps, after mechanical running test, if test resultrs are not in accordance with NFPA 20 and related project specification. 16 17 17) Start ,Stop & Select shall be provided on the local control panel. 18 18) All the instrumentation & signal interfaces in the relevant package battery limit shall be considered 19 19) Pumps, drivers, materials are requested to be listed for fire pump service by U.L.and approved by F.M. 20 20) Shall be finalized by vendor, with considering 50% efficiency, at least. 21 21) According to "PID for Fire Water Tanks and Pumps: 10-08-A1-SA-0804-N", a Fuel Supply Main Tank and Pump shall be provided by vendor. 22 The following items shall be considered in design as minimum requirements: 23 Fuel Supply Main Tank (10-TK-0802) 24 - Working Capacity: 7.2 m3 (vendor to confirm). This tank shall be designed to supply fuel to the three Daily Tanks for once. 25 - Base Material: Carbon Steel 26 - Design Code: NFPA 20 27 • Fuel Supply Main Pump (10-P-0804): 28 - Normal Capacity: 14 m3/hr (vendor to confirm), this pump shall be designed to supply fuel to the three Daily Tanks in 30 minutes 29 - Suction Pressure (Min/Norm/Max): 1.1 / 1.2 / 1.2 barg 30 - Max Differential Pressure: 1 bar - Max. Head: 13 m 31 32 - Base Material: Carbon Steel 33 - Design Code: ISO 5199 - In case of receiving low/high fuel level alarm from daily tanks, fuel supply main pump shall be started/stopped manually (by push buttons from 34 35 central control room and locally) by operator. - In case of receiving low level alarm from fuel supply main tank, fuel supply main pump shall be stopped manually (by push buttons from central 36 37 control room and locally) by operator - Piping between Fuel Supply Main Pump and Daily Tanks is not in vendor scope of work and supply. 38 - Piping between Fuel Supply Main Tank and Fuel Supply Main Pump is in vendor scope of work and supply 39 40 22) ALL ELECTRICAL /INSTRUMENTTATION JUNCTION BOX'S, PANEL'S, DEVICE'S, ... OF DISEL PUMP 'S SHALL HAVE MINIMUM IP 54 41/23) ELECTRICAL CHARGER OF DISEL PUMP'S SHALL BE EQIUPED WITH DUAL CHARGER AND DEDICATED INDIVIDUALL BATTERIES 24) Suction strainer and discharge PSV according to PID should be supplied by pump vendor 44

1	ITEM NO.: 10-P-0803 A/B/C (NOTE4)		MFR.:							
2	SERVICE: FIRE WATER SUPPLY PUMP		APPLICABLE CODE & STANDARD: NFPA 20							
3	NO. REQUIRED: Three (3)									
4	DUTY: CONTINUOUS	STANDBY INTERMI	ITTENT							
5	LOCATION: INDOOR	OUTDOOR	ATMOSPHERIC CONDITION: / SEA LEVEL							
6	ENGINE DESIGN AND PERFORMANCE									
7	ENGINE MODEL:		ROTATION FROM COUPLING END CW CCW							
8	RATED BHP: GROSS/ AT SITE CONDITION:	Н	HP RPM: FLYWHEEL: REQ'D NOT REQ'D							
9	CYCLE: 2 CYCLES	4 CYCLES	COMPRESSION RATIO:							
10	BORE: IN	STROKE:	IN BRAKE MEAN EFFECTIVE PRESS.: PSI							
11	NO. OF CYL.		FUEL CONSUMPTION AT RATED: USGPH							
12	ARRANGEMENT OF CYL.	V- TYPE VER. INLIN	E ENGINE HEAT REJECTION: KW							
13	CHARGING: NOR. ASPIRATED	TURBO- CHAF	RGING COMBUSTION AIR QUANTITY: CFM							
14	FUEL SYSTEM	<u> </u>	EXHAUST SYSTEM							
15	FUEL OIL FILTER	Q'D NOT REQ'D	EXHAUST MANIFOLD TYPE WET DRY							
16	TYPE:		EXH, GAS DRIVEN TURBOCHARGER REQ'D NOT REQ'D							
17	DIESEL OIL TANK	APACITY: USG	SAL BACK PRESSURE LIMITATION: PSI							
18	SUPPLIED BY PURCHASER	VENDOR	FLEXIBLE PIPE LAGGING							
19	MOUNTED BY PURCHASER	VENDOR	SILENCER TYPE CRITICAL GRADE WITH SPARK ARRESTOR							
20	LEVEL SWITCH / GAGE	REQ'D NOT REQ'E	D DRAIN VALVE STEAM TRAP DRAIN COCK							
21	FLAME ARRESTOR	REQ'D NOT REQ'E	D APPROXIMATE ATTENUATION:							
22	STARTING SYST	EM	INTAKE AIR SYSTEM							
23	STARTING METHOD: ELECTRICAL	AIR HYD	PRAULIC AIR INLET FILTER:							
24	STARTING CONTROL:	JTOMATIC MANUA	L DRY OIL BATH							
25	AIR START: START MOTOR	DISCHARGE PRESS.	GAGE INTAKE SILENCER REQ'D NOT REQ'D							
26	CONTROL VALVE	PRESSURE REGULA	ATOR LUBE OIL SYSTEM							
27	STRAINER		LUBRICATION: FORCED SPLASH							
28	AIR RECEIVER VESSEL:		OIL FILTER							
29	ACCESSORIES : PS	PG RELIEF VA	LIVE FULL FLOW BY- PASS SHUNT SUMP							
30	COOLING WATER SY	/STEM	OIL PUMP TYPE: GEAR STRAINER WIRE MESH							
31	C.W. REQ'D FOR	CYLINDER/ OIL COOLING	OIL COOLER: SHELL & TUBE TEMA TYPE:							
32	COOLING WATER FROM	PUMP DISCHARGE	RELIEF VALVE PRESS. GAGE DIP STICK HEATER							
33	CONSUMPTION	UGPM	GOVERNOR SYSTEM							
34	INTERPIPING PURCHASER	VENDOR	MODEL: NAEMA CL.: AS PER NFPA 20							
35			TYPE: MECHANICAL HYDRAULIC ELECTRICAL							
36		CONT	ROL SYSTEM							
37	ALARM		SHUTDOWN							
38	OVER CRANK	HIGH WATER TEMP	ENGINE OVERSPEED LOW OIL PRESSURE							
39	LOW FUEL LEVEL	LOW LOW FUEL LEV	VEL HIGH JACKET WATER TEMPERATURE							
40	LOW LUBE OIL PRESS.	OVERSPEED	CRANKCASE PRESS.							
41	HIGH OIL TEMPERATURE									
42										
43										

1		TEST AND	INSPECTION			
2	DIMENSION INSPECTION:	WITNESS	NON- WIT	NESS	OBSERVANCE	
3	OPERATION / FUNCTION TEST:	WITNESS	NON- WITNESS		OBSERVANCE	
4		4 HOUR RUNNING	DUMMY	LOAD	VENDOR STD.	
5	HYDROSTATIC TEST:	WITNESS	NON- WI	TNESS	OBSERVANCE	
6	LOAD TEST	25% 50% 75	5%1	00% 1109	%	
7	CRANKSHAFT ALIGNMENT CHECK:	WITNESS	REQ'D			
8	GOVERNOR TEST:	WITNESS	REQ'D			
9	FUEL CONSUMPTION TEST:	WITNESS	NOT REC	Q'D 25	5% 50% 75%	100% 110%
10	NOISE / VIBRATION TEST:	WITNESS	NOT REC	ס'ג		
11	ENGINE DIMENSION (WxLxH):		m	PACKAGE DIM	IENSION (WxLxH)	m
12	ENGINE WEIGHT:			PACKAGE TO	TAL WEIGHT:	kg
13						
14	*NOTE					
15	1. Deleted					
16	2. All purchaser's connections shall be to	erminated at skid edge.				
17	3. See Note15 for diesel engine fuel tank	k information.				
18						
19						
20						