

材质：中镍

C:3.0-3.6; Si:1.6-2.2; Mn:0.5-1.1

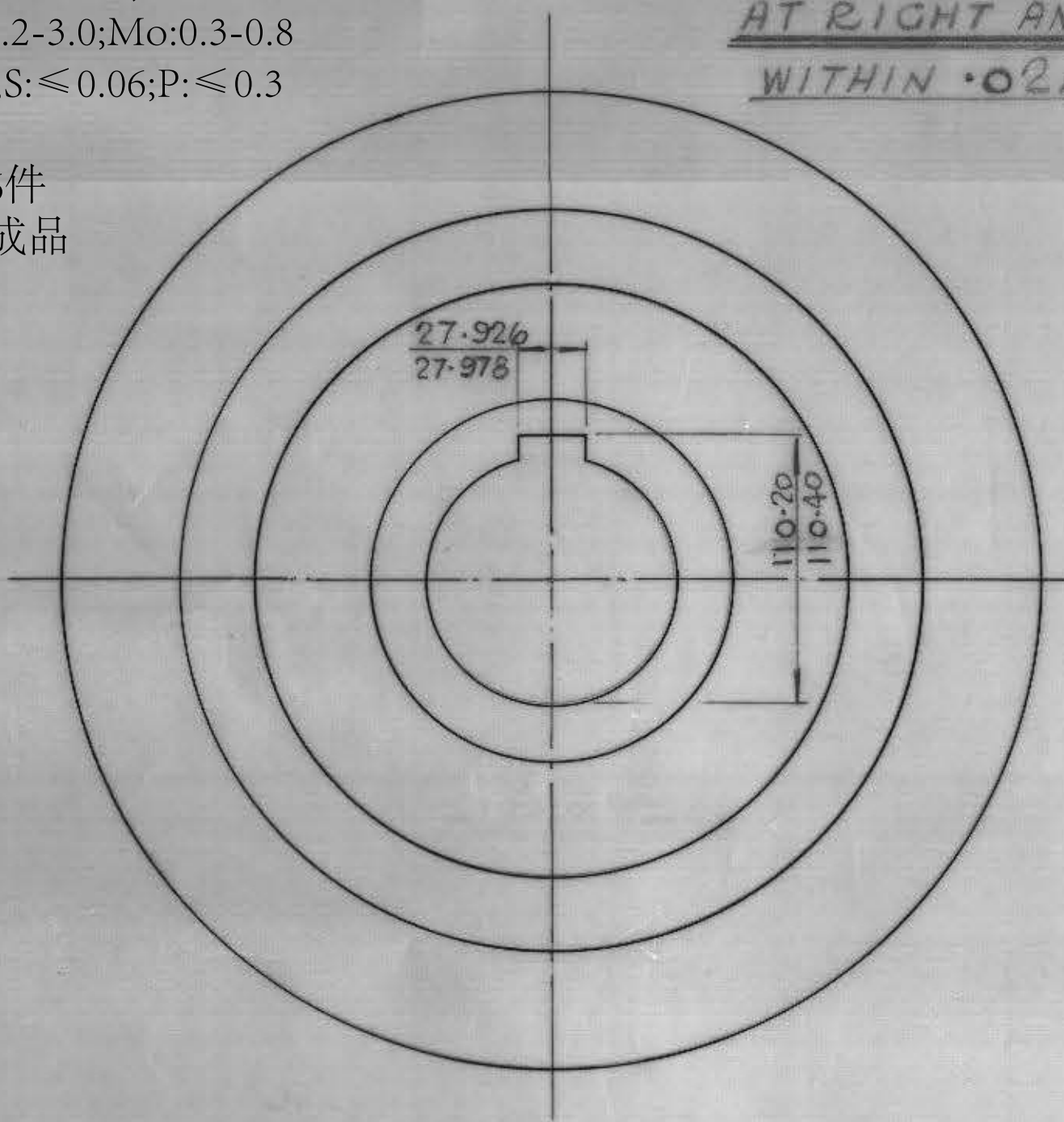
Cr: ≥ 0.5 ; Ni: 2.2-3.0; Mo: 0.3-0.8

Mg:0.04-0.06;S:≤ 0.06;P:≤ 0.3

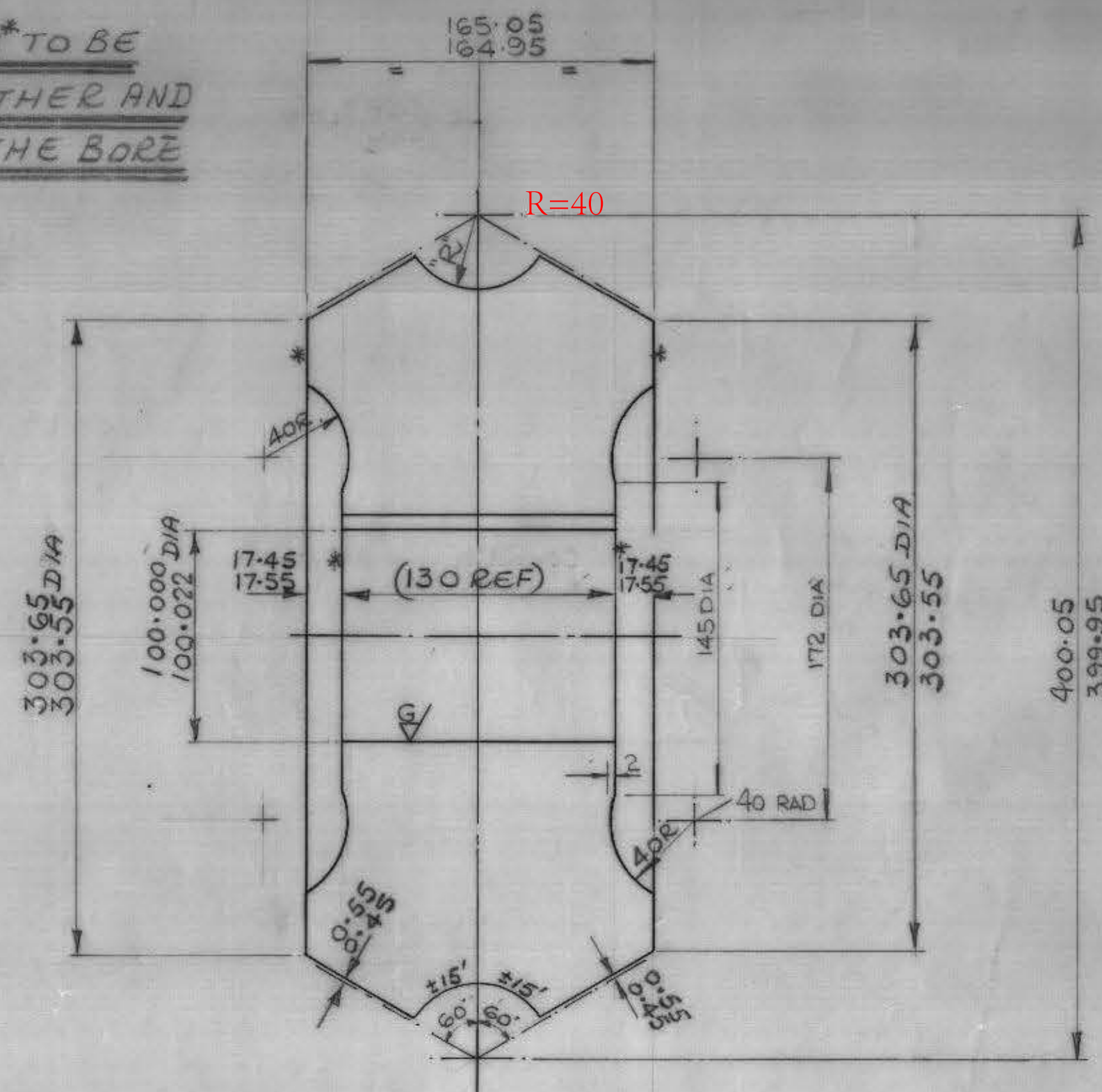
离心铸造

样单数量: 6件

交货状态：成品



IMPORTANT:- ROLL FACES* TO BE
PARALLEL TO EACH OTHER AND
AT RIGHT ANGLES TO THE BORE
WITHIN .02 MM.



MATERIAL:- AS STATED ON ORDER.

IDENTIFICATION:-

ALL ROLLS TO BE STAMPED ON THE SIDE WITH.

MATERIAL MAKER'S INITIALS BSC ORDER NO

BATCH N^o ITEM N^o AND DRAWING NO.

ITEM NO.	RAD. "R."
1	20
2	30
3	40
4	50

F/ MIC ALL OVER EXCEPT
WHERE OTHERWISE STATED.
REMOVE ALL SHARP EDGES.

FOR FULL RANGE OF ROLL PROFILE
SEE DRG. NO. SRF 25678

				MAXIMUM ROUGHNESS VALUE FOR			DIMENSIONS IN mm		SIGNED	DATE	
				SURFACE FINISH IN MICROMETRES			$\mu m Ra$	TOLERANCES EXCEPT WHERE OTHERWISE STATED.	DRAWN	ADS.	20/82
				FLAME CUT OR SAW	~	12.5	CHECKED				
				ROUGH MACHINE	✓	6.3	TRACED				
				MEDIUM MACHINE	M	3.2	CHECKED				
B	TOLS. REDUCED	ADS	18/10/82	FINISH MACHINE	F	1.6	DIMENSIONAL ± 0.5 ANGULAR $\pm 1/2^\circ$	GEN. LAYOUT REFERENCE			
A	KEYWAY DEPTH WAS SHOWN 170	BSL	21/4/83	GRIND	G	0.4					
REV.	DETAILS	SIG.	DATE	POLISH OR LAP	P	0.2					

DETAIL OF BASIC 400MM ROLL									
WITHOUT SLEEVES FOR NO 1 EWSR MILL									
BAY C - EWSR DEPT.									
SCALE	DRAWING		SRQ-25380						
	NUMBER								
	REVISION	A	B						