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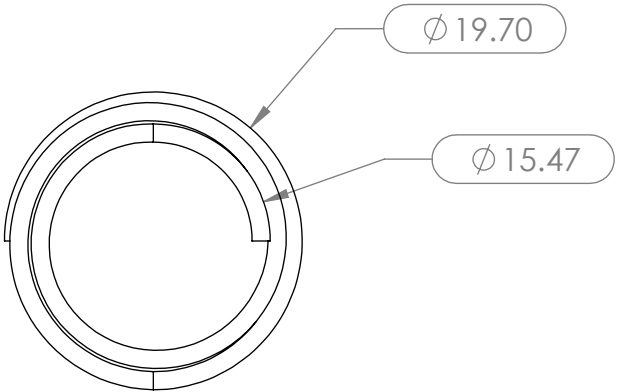
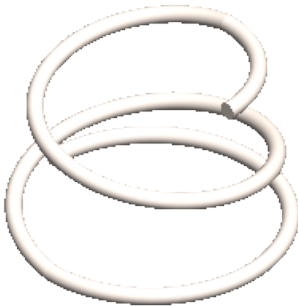
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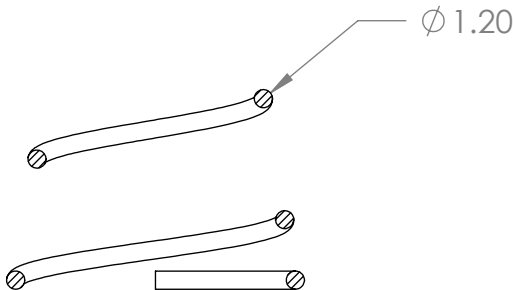
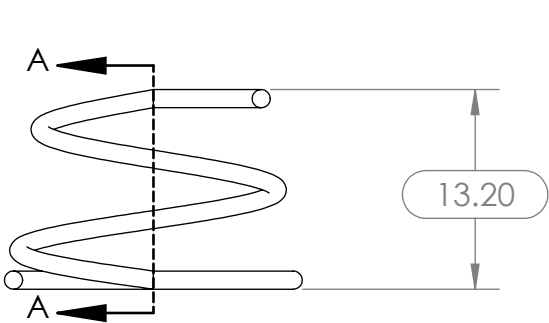
NOTES, UNLESS OTHERWISE SPECIFIED:

1. MATERIAL: HARDENED SPRING STEEL OR OWL APPROVED EQUIVALENT.
2. COLOR: NATURAL, AND OWL “COATING, COSMETIC, AND FINISHING STANDARD”.
3. TEXTURE: SMOOTH.
4. UNSPECIFIED DIMENSIONS & TOLERANCES ARE CONTAINED IN THE ASSOCIATED CAD FILE.
5. STRAIGHT EDGES TO HAVE STRAIGHTNESS TOLERANCE OF 0.05mm PER 25mm, NOT TO EXCEED 0.25mm OVER ENTIRE LENGTH.
6. FLAT SURFACES TO HAVE FLATNESS TOLERANCE OF 0.075mm PER 25mm, NOT TO EXCEED 0.5mm OVER ENTIRE SURFACE.
7. PARTING LINE MISMATCH NOT TO EXCEED 0.125mm.
8. GATE TRIM TO BE FLUSH OR RECESSED.
9. FLASH NOT TO EXCEED 0.05mm.
10. MOLD DESIGN TO MINIMIZE GATE BLUSH, FLOW LINES, AND MOLD MARKS. MOLD CONSTRUCTION TO CONFORM TO GOOD MOLDING INDUSTRY PRACTICES AS STATED IN SECTION AQ-102 OF THE SPI (SOCIETY OF THE PLASTIC INDUSTRY, INC.), "STANDARDS AND PRACTICES OF PLASTICS MOLDERS" (EDITION 1998).
11. MOLD AND TOOL DRAWING TO BE PROPERTY OF OWL CAMERAS, INC. AND SHALL BE IDENTIFIED AS SUCH.
12. MOLD DESIGN, EJECTOR PINS, PARTING LINE AND GATE LOCATION TO BE APPROVED BY OWL CAMERAS, INC. IN WRITING PRIOR TO MOLD FABRICATION.
13. EJECTOR PIN MARKS SHALL BE FLUSH OR BELOW SURFACE BY 0.05 MM MAX.
14. PART NUMBER TO BE MOLDED IN AT APPROX. AREA SHOWN. PART MARK WITH REVISION LEVEL, DATE CODE, AND VENDOR ID. ON FINISHED PART IN APPROX. AREA SHOWN. BAG AND TAG WITH REVISION LEVEL, DATE CODE, AND VENDOR ID.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	001	TOOLING RELEASE	15-AUG-2018	SJS



COMPRESSION LOAD: 5 -7LBS



SECTION A-A

UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN MM TOLERANCES:  ONE PLACE DECIMAL    ±0.25 TWO PLACE DECIMAL    ±0.10 THREE PLACE DECIMAL    ±0.05		NAME	DATE	OWL CAMERAS 195 PAGE MILL ROAD, STE 109, PALO ALTO, CA			
	DRAWN			TITLE:  SPRING, STEM, SUCTION CUP, V2.0			
	CHECKED						
	ENG APPR.						
	MFG APPR.						
	Q.A.						
	COMMENTS:			SIZE    DWG. NO.    REV B    10-00541-001    001  SCALE: 3:2    WEIGHT: 1.16    SHEET 1 OF 1			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OWL CAMERAS, INC.. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF OWL CAMERAS INC. IS PROHIBITED.	WEIGHT    1.16 g						
MATERIAL SPRING STEEL							
FINISH NONE							
DO NOT SCALE DRAWING							

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