

A

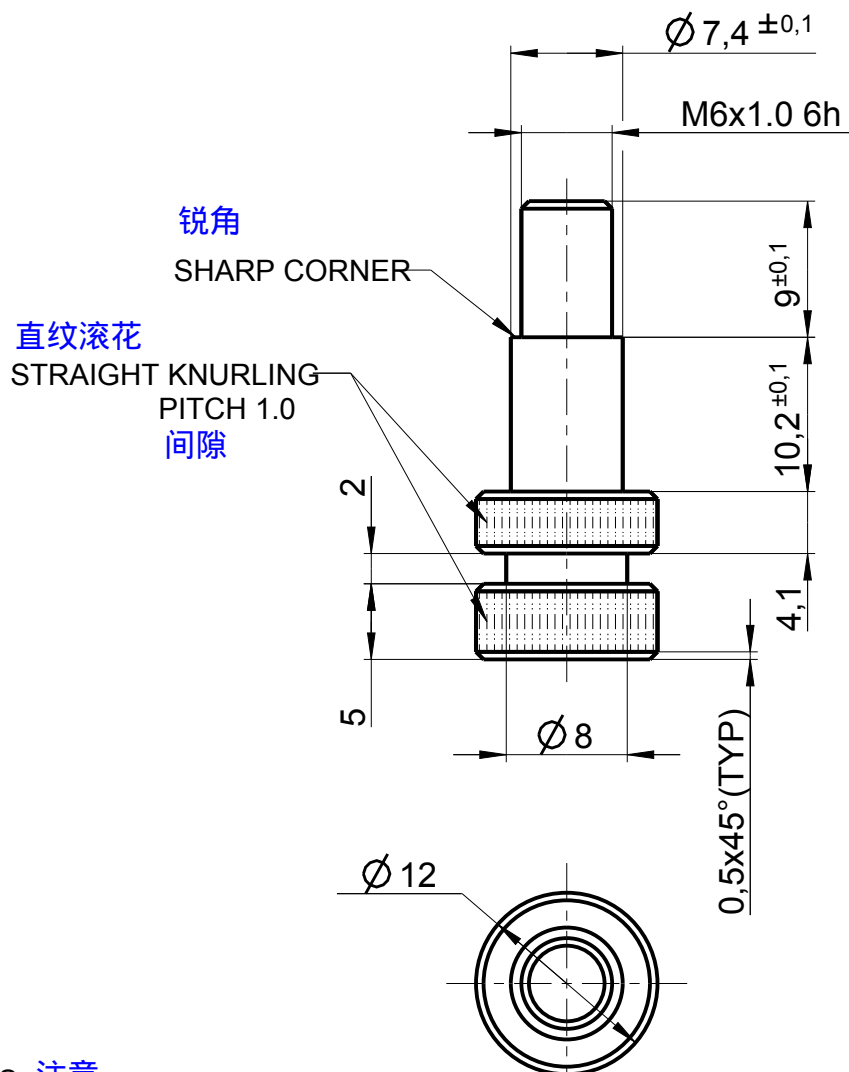
B

C

D

E

F



NOTES: 注意

1. SALT SPRAY TESTING 盐雾测试 72小时内白锈不应该明显生成
WHITE RUST FORMATION SHOULD NOT BE EVIDENT UPTO 72HOURS.
RED RUST FORMATION SHOULD NOT BE EVIDENT UPTO 300HOURS. 300小时内红锈不应明显生成
2. PARTS SHOULD BE FREE FROM BURS. 零件不该有毛刺
3. THREAD TOLERANCE 6h SHOULD BE MAINTAINED AFTER PLATING.
螺纹公差6H应该在电镀后保持。

材料
MATERIAL NO: A2C96353900

Document version	Previous version	Changed items	Change description (including number)
AA	-	-	ECM 10257135 - 镀锌和三价黄色钝化处理 电镀厚度6-8微米
Surface 表面 OL- / ZINC PLATING AND TRIVALENT YELLOW PASSIVATION. PLATING THICKNESS 6-8 MICRONS			
Material 材料 STEEL. AISI C1010			
Weight calculated - g ± -%		weighed - g ± -%	
Dimensions in millimeters		3D-Model 40760441_CAD_000.AA.0+.Planned.PART Drawing 40760441_DRW_000.AA.0+.Planned	
<input type="checkbox"/> Tolerance for plastic parts CN 58530-1		<input type="checkbox"/> Auxiliary dimension DIN 406 - 10 <input type="checkbox"/> Unfinished dimension DIN 406 - 10	
<input type="checkbox"/> Theoretical dimension ISO 1101		<input type="checkbox"/> Surface quality ISO 1302 <input type="checkbox"/> Part edges ISO 13715 <input type="checkbox"/> Tolerances Size ISO 14405	
For internal use only			
Designed by		Date 2014-07-07	
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		Pages 1 of 1	