

1. Material Consideration

- Since the inlet oil contains sand particles, the Pump should be resistant against sand corrosion.
- Water cut percentage is up to 50%, and fluid salinity is between 50,000 (ppm) to 250,000 (ppm) resistance against corrosion should be considered in design.
- The inlet crude oil contains a high amount of the impurity sulfur. Design criteria should be considered for toxic and corrosive inlet oil.

2. Inlet Oil Temperature

- Inlet oil temperature is between 32°(c) to 88° (c) for all reservoir which Pump will be used for.

3. Weather Condition

| Description | Quantity | Unit |
|---------------------------------|-----------|-------|
| Elevation from sea | 0-1000 | m |
| Maximum Environment Temperature | 52 | c |
| Minimum Environment Temperature | 2 | c |
| Sun Temperature | 84 | c |
| Maximum Humidity | 90 | % |
| Minimum Humidity | 20 | % |
| Maximum wind Velocity | 130 | km/hr |
| Wet bulb | 27 | c |
| Pressure | 12.4-15.1 | PSI |
| Maximum Annual Rainfall | 372-691 | mm |
| Mean Annual Rainfall | 191-373 | mm |
| Rainfall Intensity | 25 | mm/hr |

4. Specification of inlet Fluid

| Description | Quantity | Unit |
|--------------------------|-------------------|----------------------|
| Inlet flow rate (Q) | 300-5,000 | bbl/d |
| API Degree | 24-40 | API |
| Water Content | 1 | % |
| Salinity of Water | 50,000 to 250,000 | PPM |
| H ₂ S Content | 0.3 | Percentage by Weight |
| Viscosity @ 40°C | 2.78 | CP |
| Inlet Temperature | 90-180 | °F |
| Sand Content | 3,000 | PPMV |

5. Applicable codes

- ANSI B31.3, API-610, API-682, H₂S (NACE MR0175), Explosion proof: EEx-d II BT6, Zone 1 Area.

6. Specification of MOT Outlet

| Description | Quantity | Unit |
|--------------------|----------|----------------|
| Salt Content | 20-50 | ptb |
| Sand Content | <10 | µm |
| Silt Content | <10 | µm |
| BS&W | <0.2 | Percent Volume |
| Pressure | 1000 | psig |
| Asphaltene Content | 0.1 - 7 | Percent Weight |