

4

3

2

1

AS CAST

- AS PER GEOMETRY OF 30028296_AS_CAST.STP.
- CASTING TOLERANCES MUST CONFORM TO ISO 8062 GRADE CT9.
- DRAWING INFORMATION ALWAYS VALID OVER STEP FILE.
- USE A SANS SERIF FONT FOR ARTICLE/PART NUMBER AND MANUFACTURER LABEL [TR-MMY].

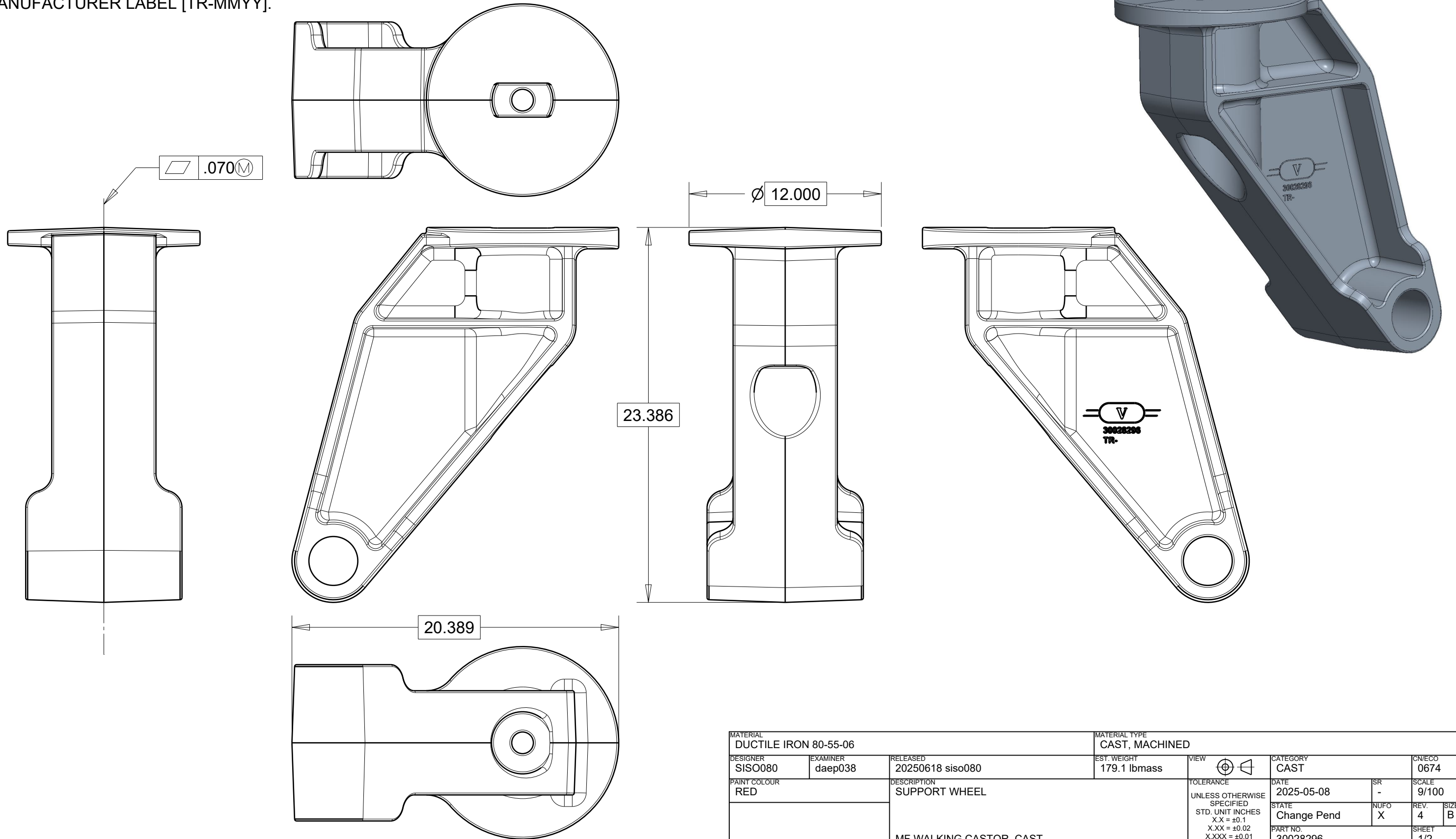
REV. 4	CHANGE NOTE	ECO 0674	ECO DES. siso080	DATE 20260115	APPR. daep038
MODIFIED INNER FILLET RADIUS FROM 3MM TO 0.5MM					

B

B

A

A



MATERIAL DUCTILE IRON 80-55-06		MATERIAL TYPE CAST, MACHINED		CATEGORY CAST		C/NECO 0674	
DESIGNER SISO080	EXAMINER daep038	RELEASED 20250618 siso080	EST. WEIGHT 179.1 lbmass	VIEW ⊕		DATE 2025-05-08	SR -
PAINT COLOUR RED		DESCRIPTION SUPPORT WHEEL		TOLERANCE UNLESS OTHERWISE SPECIFIED STD. UNIT INCHES X.X = ±0.1 X.XX = ±0.02 X.XXX = ±0.01 ANGLES = ±1°		STATE Change Pend	NUFO X
		MF WALKING CASTOR, CAST		PART NO. 30028296		REV. 4	SIZE B
						SHEET 1/2	

4

3

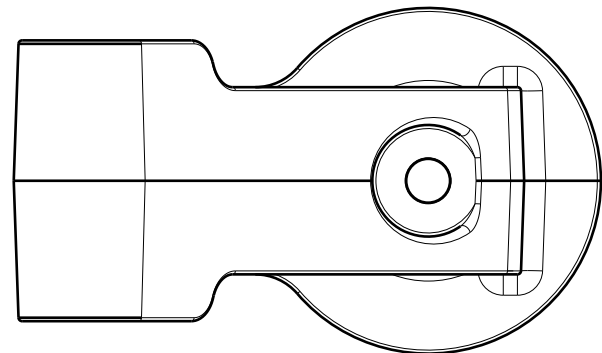
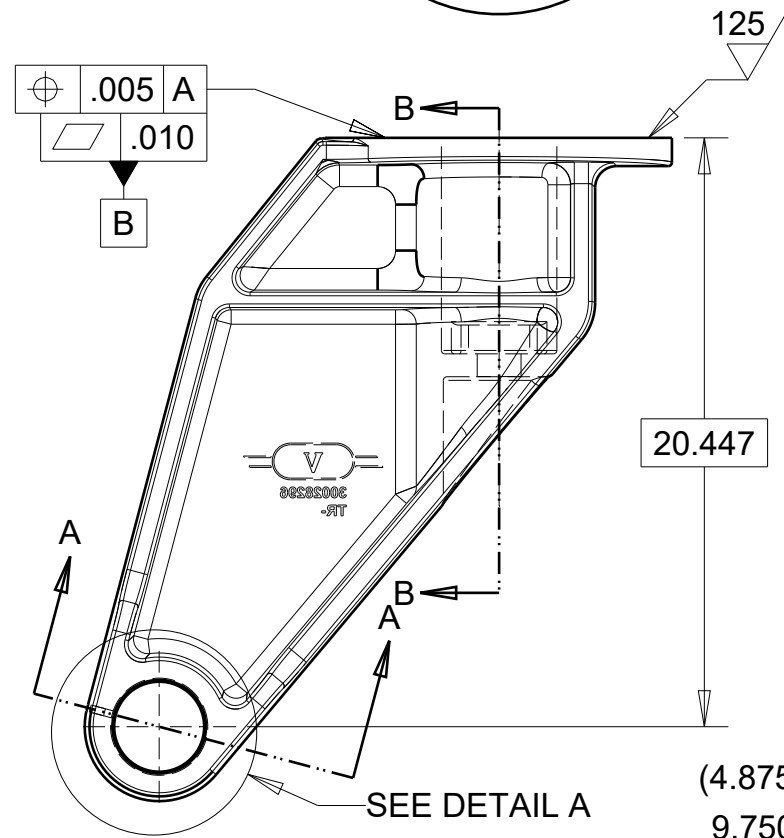
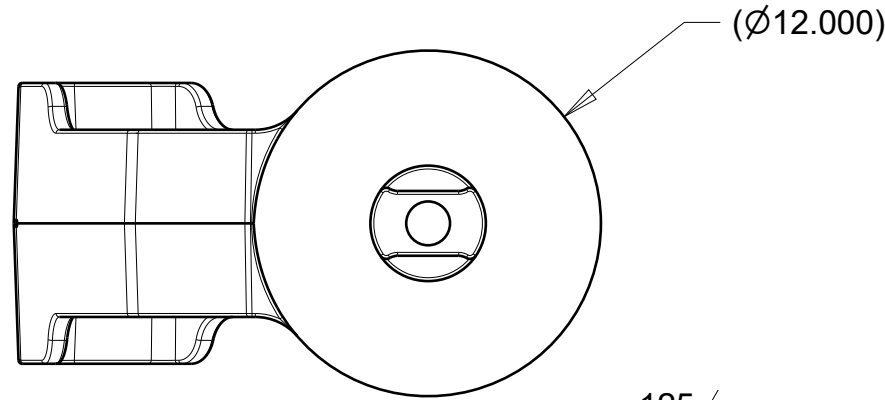
2

1

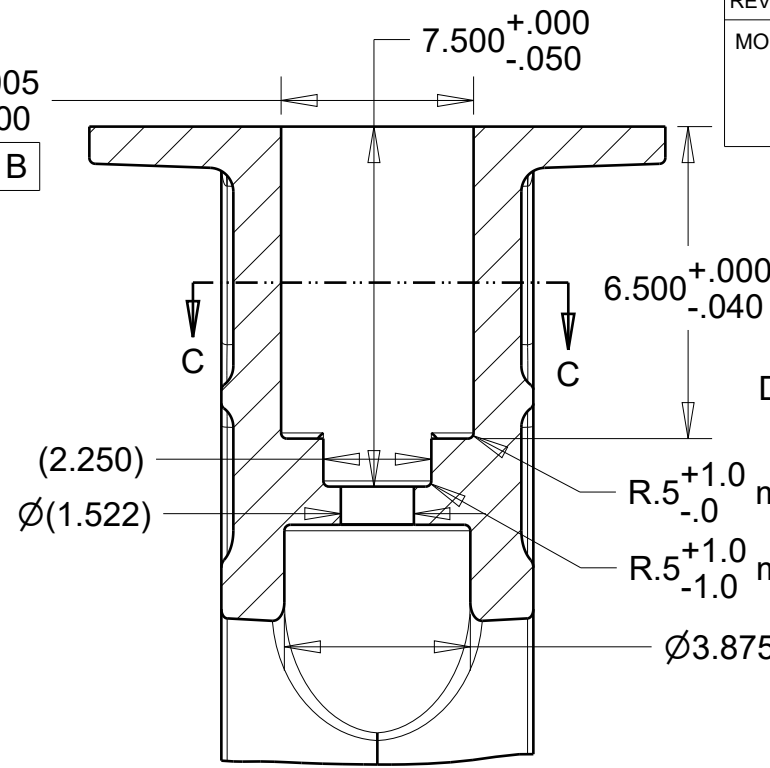
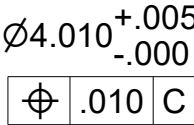
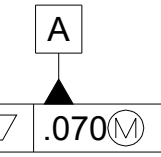
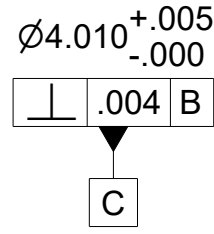
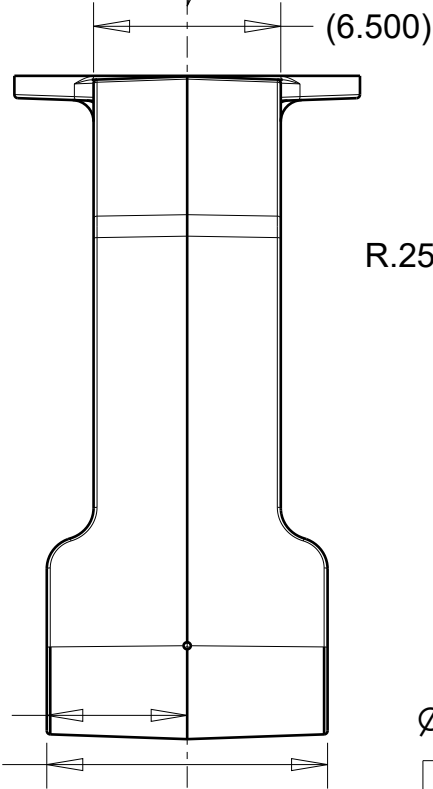
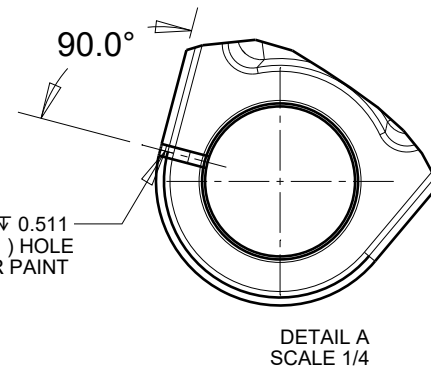
AS MACHINED

- BREAK ALL SHARP EDGES.
- PAINT/POWDER COAT IAW VII STANDARD 01-007 - PAINT SPECIFICATIONS.
- ONLY MASK THE SURFACES INDICATED.
- APPLY CORROSIONX® OR EQUIVALENT RUST INHIBITOR TO UNPAINTED SURFACES FOLLOWING POWDER COAT/PAINT.
- MUST CHECK DRAIN HOLE NOT BLOCKED BY PAINT.
- DIMENSIONS ARE BEFORE PAINT.

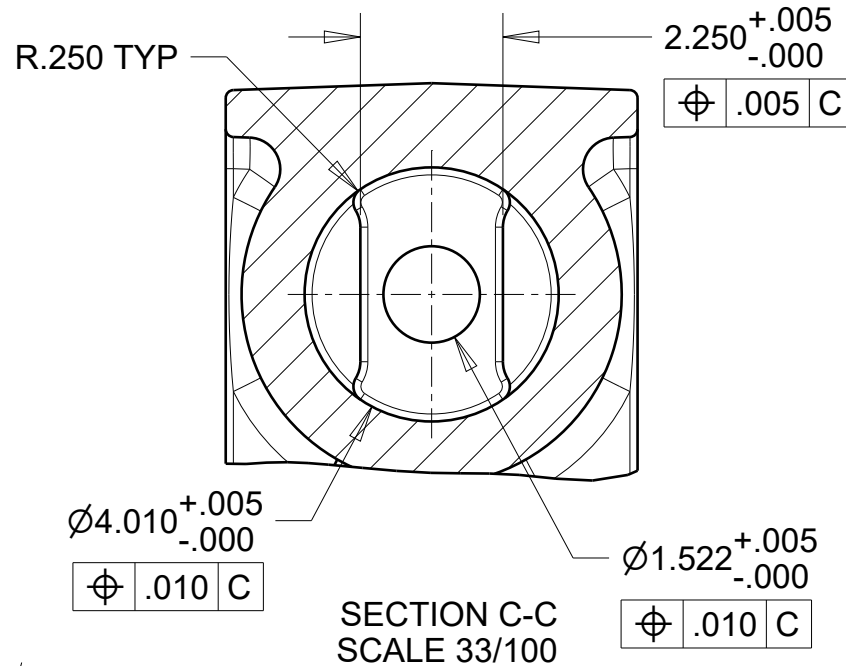
REV. 4	CHANGE NOTE	ECO 0674	ECO DES. siso080	DATE 20260115	APPR. daep038
MODIFIED INNER FILLET RADIUS FROM 3MM TO 0.5MM					



1/4-28 UNF - 2B TAP ∇ 0.511
 #3 DRILL (0.213) THRU -(1) HOLE
 *TAP GREASE HOLES AFTER PAINT



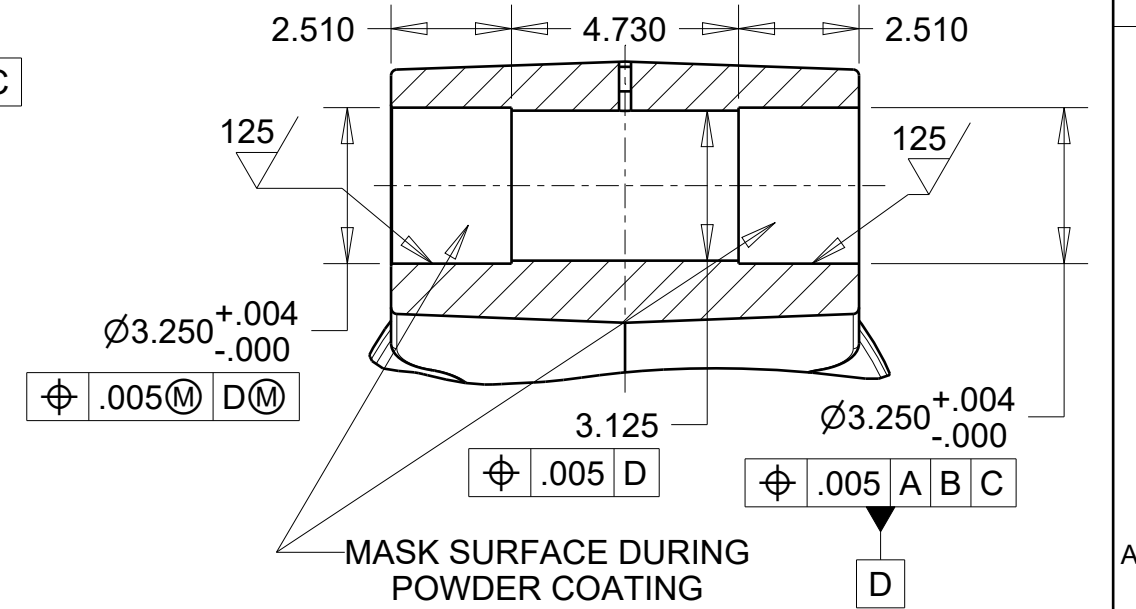
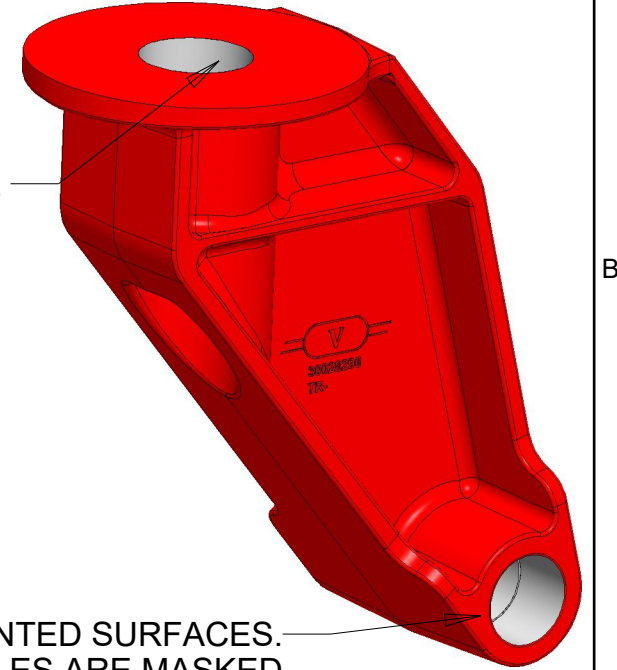
SECTION B-B
 SCALE 1/4



SECTION C-C
 SCALE 33/100

MASK BORE SURFACE
 DURING POWDER COATING

-NOTE PAINTED AND UNPAINTED SURFACES.
 -ONLY PIN HOLES ARE MASKED



SECTION A-A
 SCALE 1/4

MASK SURFACE DURING
 POWDER COATING

MATERIAL DUCTILE IRON 80-55-06		MATERIAL TYPE CAST, MACHINED		CATEGORY CAST		C/NECO 0674	
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PAINT COLOUR RED		DESCRIPTION SUPPORT WHEEL		STATE Change Pend		NUFO X	REV. SIZE 4 B
		MF WALKING CASTOR, CAST		PART NO. 30028296		SHEET 2/2	