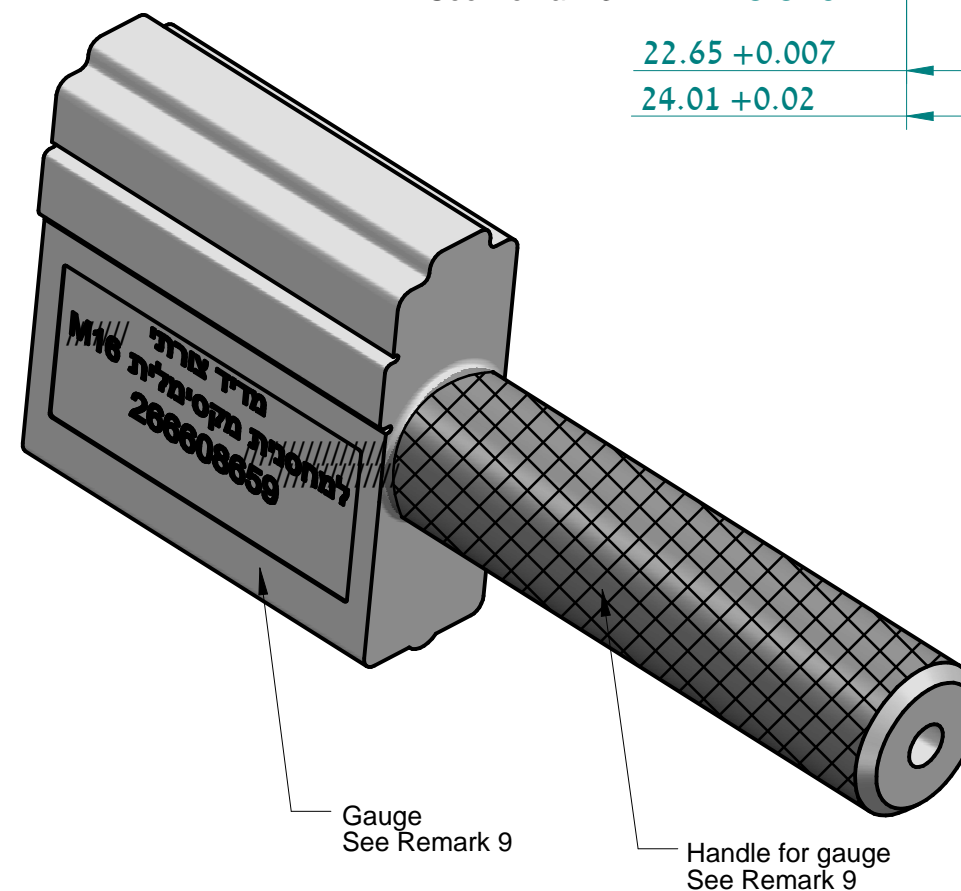
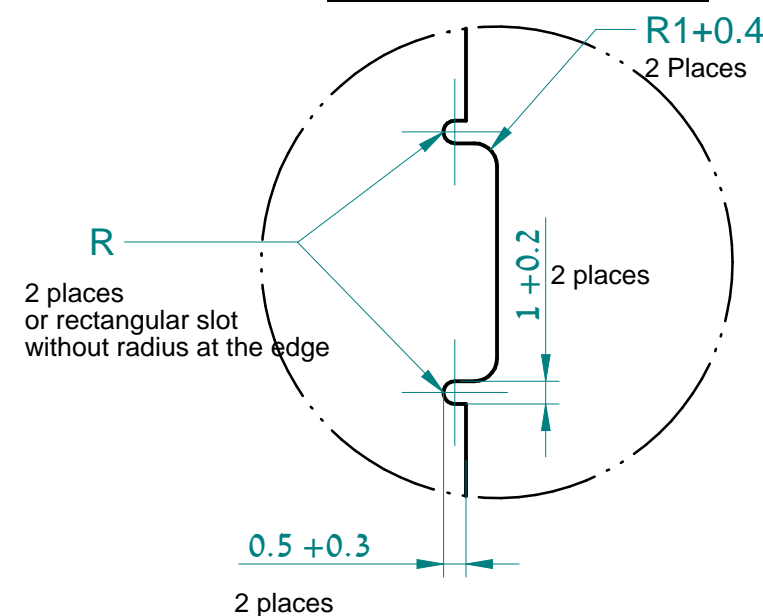


N5 / N8
(N5)

ITEM A

Technology slots definition



Remarks to drawing number 30330068361

(All dimensions are in mm)

Tolerances: ± 0.3 mm, $\pm 2^\circ$

Material: Any tool steel

1. Dull Squares 0.2 ± 0.2 mm, Radiuses if not mention otherwise 0.5 mm.

2. Harden & Release to Hardness 50 ± 3 HRC according to standard MIL-H-6875.

3. Optional for center drill (drill size typical for 2 places):

7. Make subtle roughness in peripheral space marked. Roughness depth 0.5 ± 0.2 mm.

8. Apply with Rustproof oil such as 9173 or equal.

9. Another option for manufacturing:

Possible to produce from two separate parts (gauge & handle for gauge) connected with male thread at handle & female thread at gauge as long as the item meets the drawing.

Handle male thread: 1/2"-13UNC-2A, Length 30 \pm 5 mm, Material: SAE 1008-1040, For handle only Make Phosphate Manganese according to DOD-P-16232 Type M Class 2

Gauge Female thread: 1/2"-13UNC-2B, Drill Length 40 \pm 5 mm, drill edge according to device possibility.

Screw with Loctite 242 glue or equal.