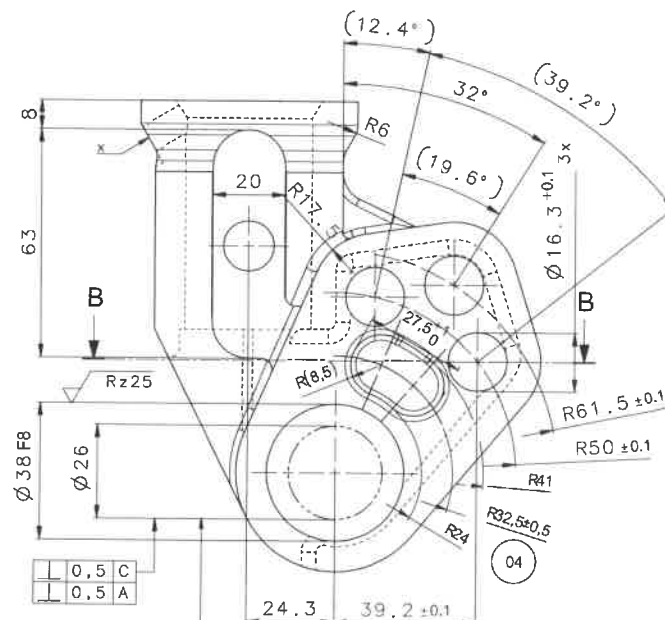


entgraten
deburr

R7.5

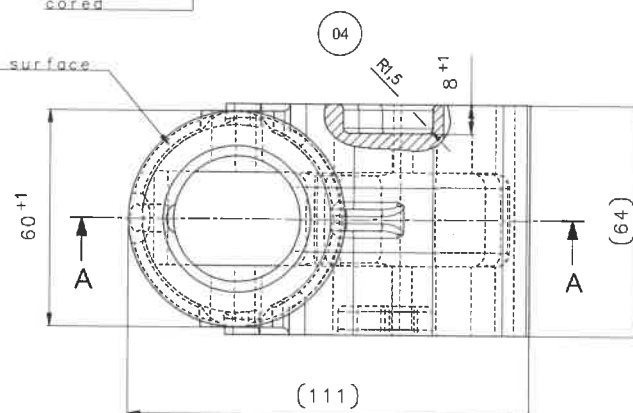
VIEW X



└	0,5	C
└	0,5	A

vorgegossen
cored

Auflage
contact surface

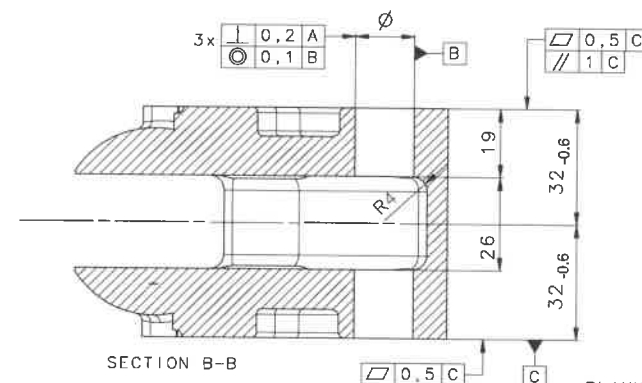


Technical drawing of a mechanical part, likely a bracket or arm, showing a cross-section A-A. The drawing includes dimensions for overall size (102.6 x 63), hole positions (Ø 14 H12, Ø 35 E9), and various radii (Rz 63, Rz 100, R6, R8, R5, R17.5, R12.5, R10.5, R7.5, R27.5). A table at the bottom left specifies surface finish requirements: 0.2 A and 0.05 A. The section line A-A is indicated by a dashed line and arrows.

1	0,2 A
2	0,05 A

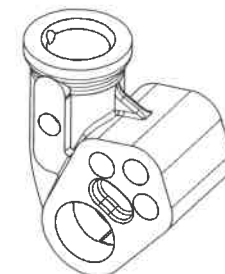
SECTION A-A

SECTION A-A



SECTION B-B

BLANK-NO. 16622420



similar VF16644827
 ähnlich VF16648562

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unbemaßte Radien = R2
undimensioned radii = R2
Aushebeschräge = 2°
draft = 2°

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✓ (✓ Rz25 , ✓ Rz63 , ✓ Rz100)

54960.037

EN 378	Description of Change	EN-GJS-400-1S		DINEN 1563		BLANK-NO. 16622420	
		Material		Norm		Dimension	
EN 378	Description of Change	Designers	g_m_cbi	Drafters	g_m_cbi	Date 1. creation	21-Nov-2009
		Approved by	g_m_cbi	Approval date	26-Sep-2019	Weight	1,924 kg
EN 378	Description of Change	References		Item name		Arretierstueck d38	
		ISO 2768-1-Middle		adjusting part d38			
EN 378	Description of Change	Surface roughness	ISO 1302	Legal owner		Item number	VF16622473
		Serial	1:1 (1:2)				
EN 378	Description of Change	Units in mm		Proj		Replacement Part	
				NX A2		ISO drafting variant	04.003
EN 378	Description of Change					Shaker	Release