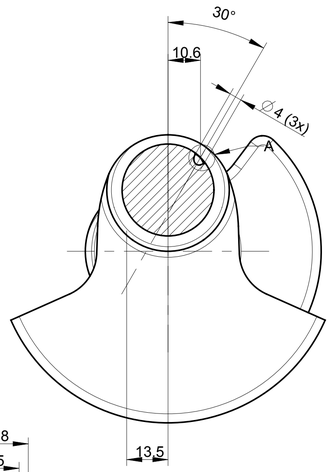
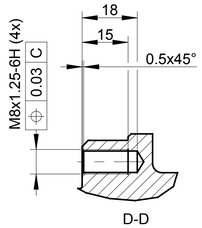
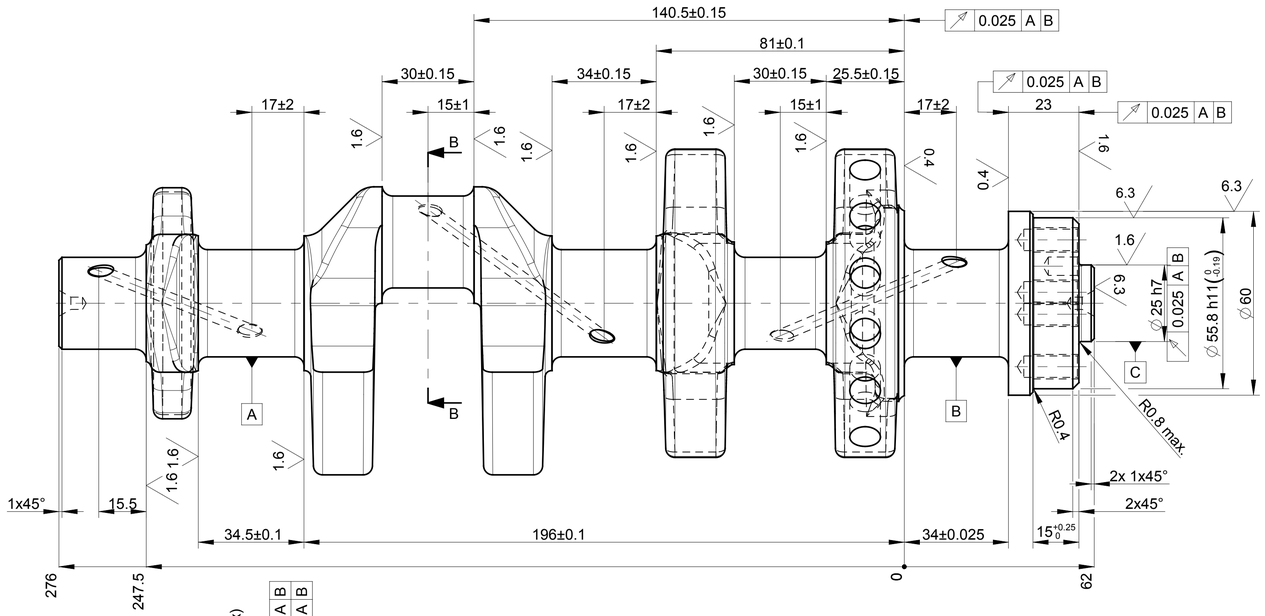
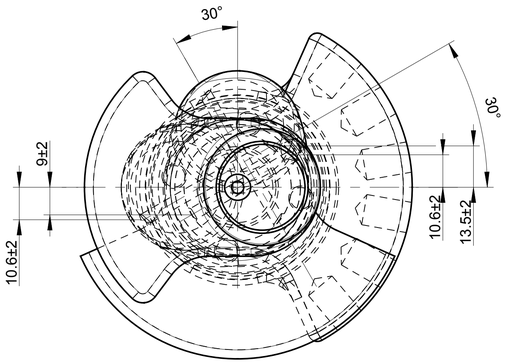
REV.	DESCRIPTION OF REVISION	DATE	ZONE REF.	REV. BY

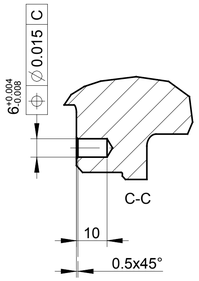


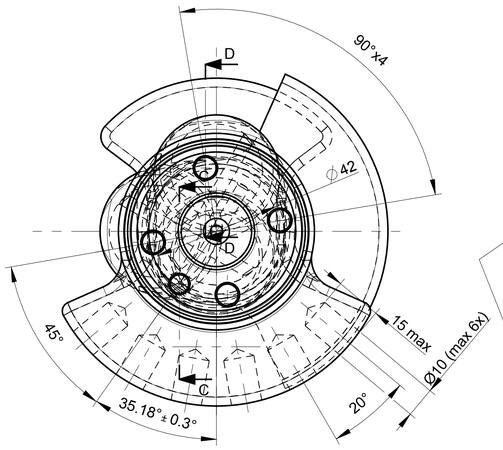


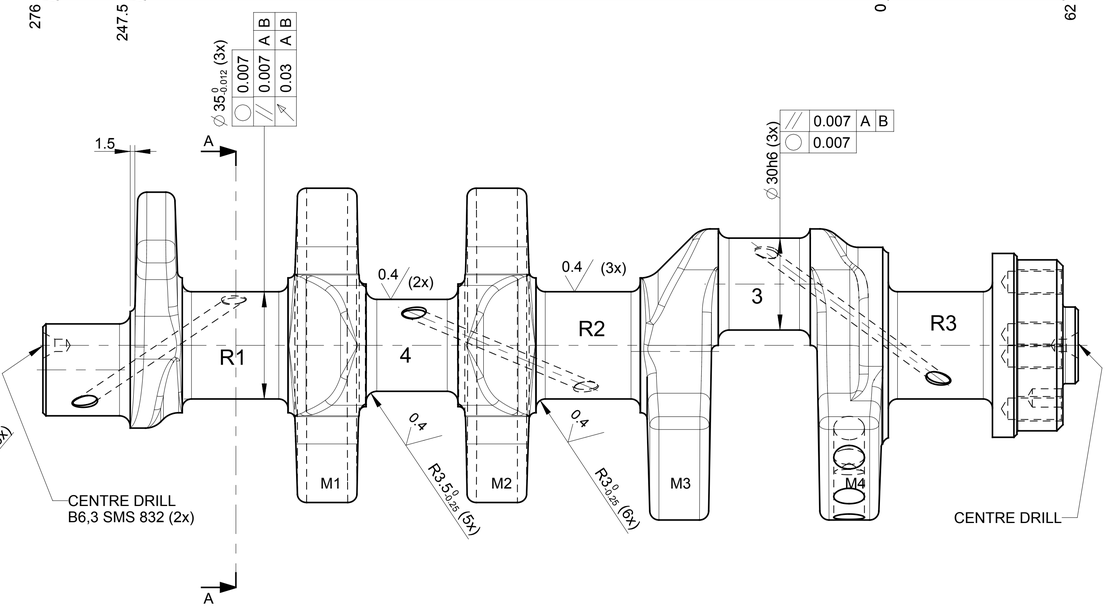


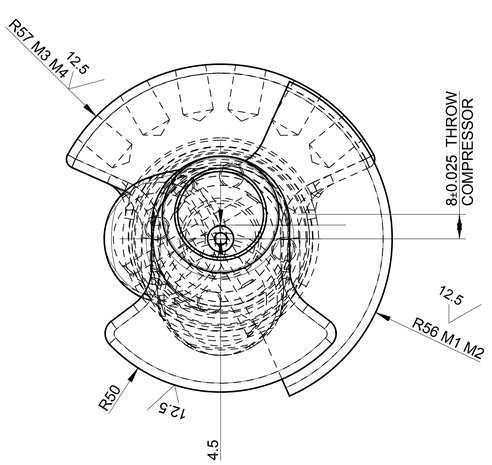


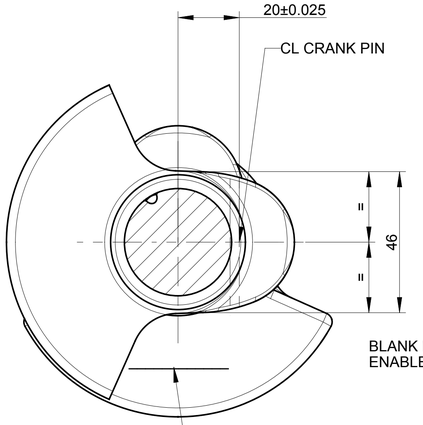
NC-PROGRAMMING OF OIL HOLES PREFERRED
TO BE CAM-GENERATED FROM CAD MODEL

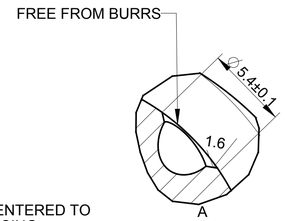


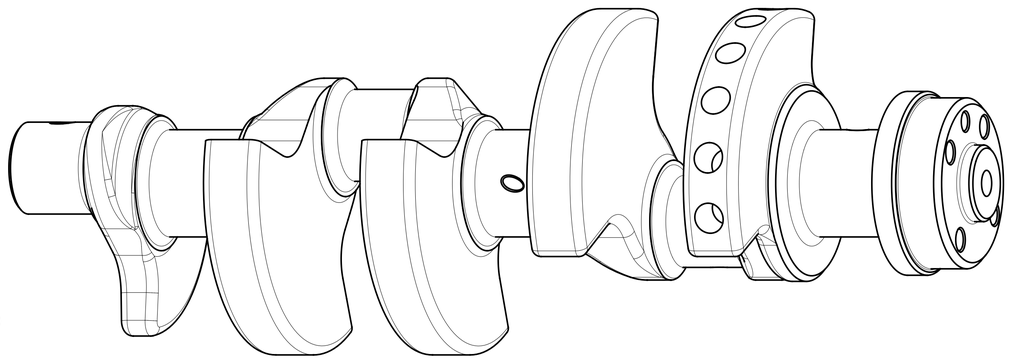












CRANKSHAFT TO BE DYNAMICALLY BALANCED
TO WITHIN 0,002 Nm, SUPPORTED AT EACH
END MAIN JOURNAL. BALANCE WEIGHTS 3-52056 (2X)
3-52078
ASSEMBLY OF BALANCE WEIGHTS
SEE DRAWING NO 3-75765

DIMENSIONS NOT STATED ARE
ACCORDING TO 3D CAST MODEL: 1003170

12,5 / 0,4 / 6.3 / 3.2 / 1.6

General Tolerances SS-ISO 2768-1-m and/or SS-EN ISO 13920-B	Material: SS-EN 1563 , EN-GJS-700-2	Surface treatment: -		Dimension: -	Scale: 1:1
	Reference art.nr.: -	Reference: -		Replaces: -	Sheet: 1(1)
	Designer: CJn	Date: 2011-02-15	Article/Mdl.nr: *1002471*	Article/Mdl. status: *Production*	Mdl.Ver: *1.9*
Description: CRANKSHAFT NO 3 AND 4 CYL			Document id: 1002473	Document status: Production	Doc.Ver: 1.12

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