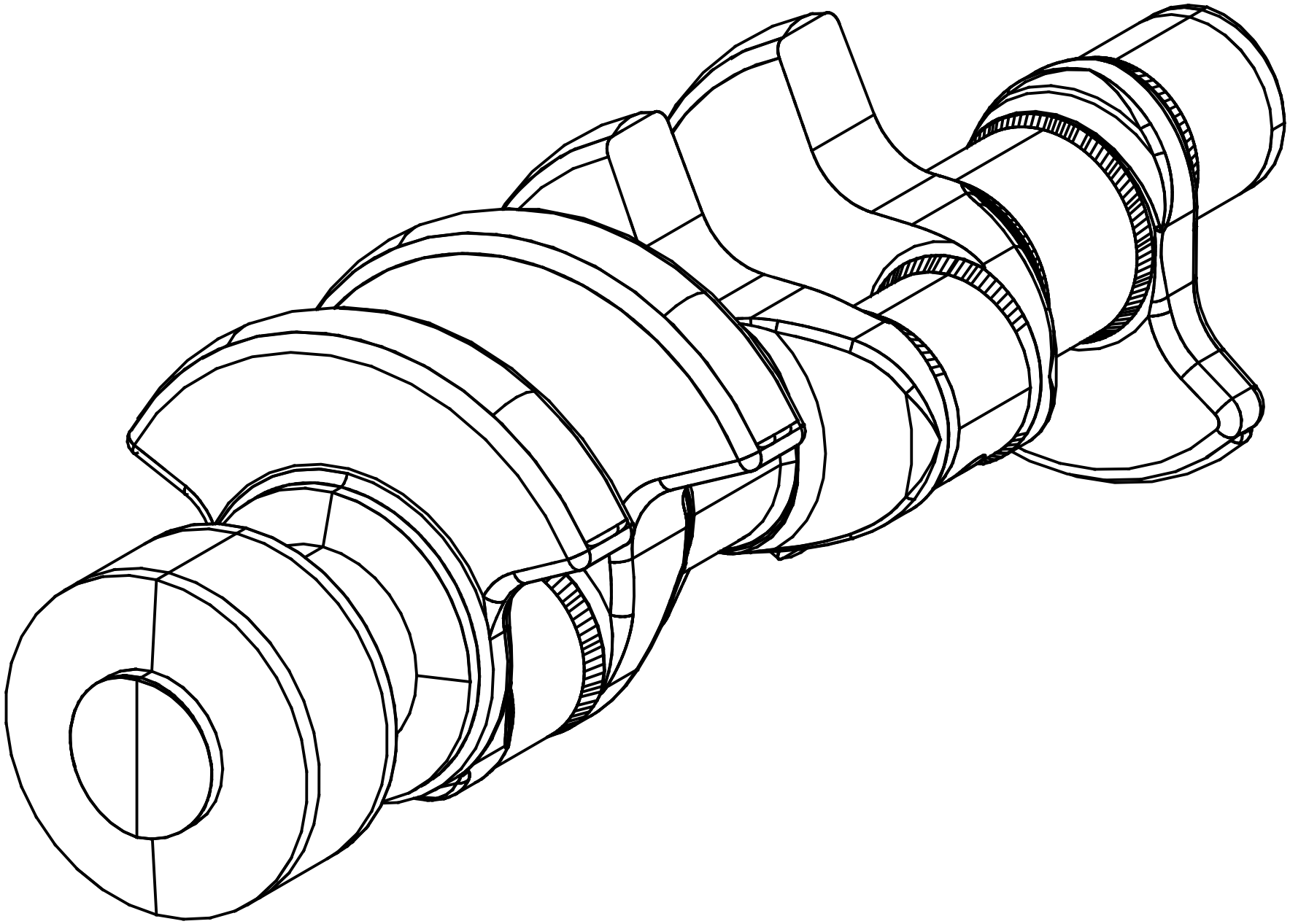
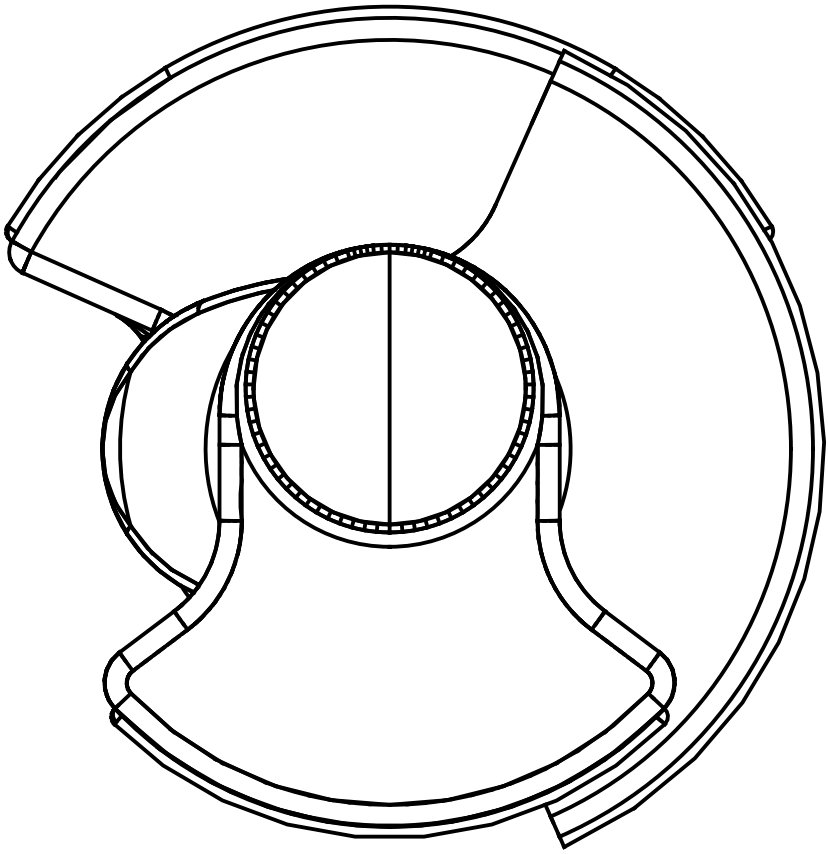
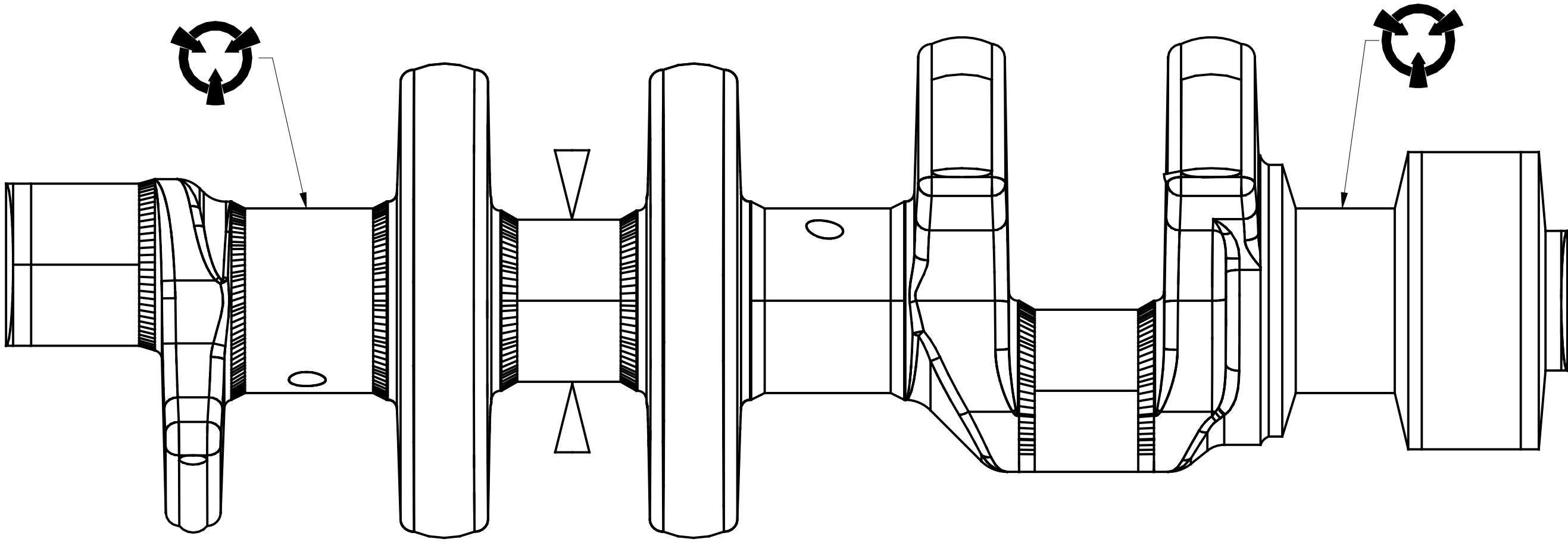


The ownership of this document belongs to Ripasso Energy AS. It is not to be distributed, copied, duplicated, or otherwise used without the written permission of Ripasso Energy AS.






CASTING TOLERANCES: EN-ISO 8062 CT 10

CONTACT SURFACE IN FIRST SET UP MUST
BE FREE FROM FLASH AND BURRS.

SURFACEES TO BE FREE FROM CASTING SEAM,
SAND RESIDUE AND OTHER IMPURITIES.

DIMENSIONS NOT STATED ARE ACCORDING TO 3D CAST MODEL 1003170

General Tolerances SS-ISO 2768-1 m and/or SS-EN ISO 13050-9		Material	Surface treatment	Dimension	Scale
		SS-EN 1563 , EN-GJS-700-2	-	-	1:1
		Reference art.nr.	Reference	Replaces	Sheet
		-	-	-	1(1)
	Designer CJn	Date	Article/Mod. nr.	Article/Mod. status	Mod. Ver.
		2011-03-08	1003170	Production	1.5
Description CRANKSHAFT CYL 3 AND 4 CASTED			Document id	Document status	Doc. Ver.
			1003171	Production	1.6