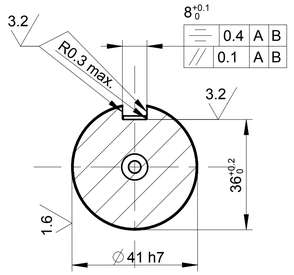
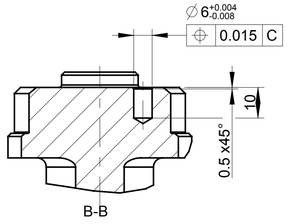
REV.	DESCRIPTION OF REVISION	DATE	ZONE REF.	REV. BY



A-A



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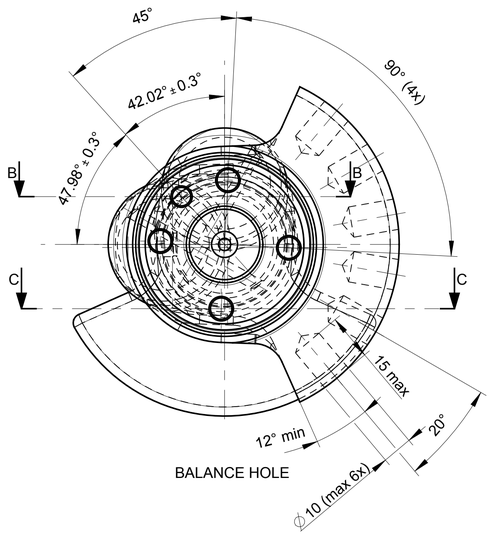
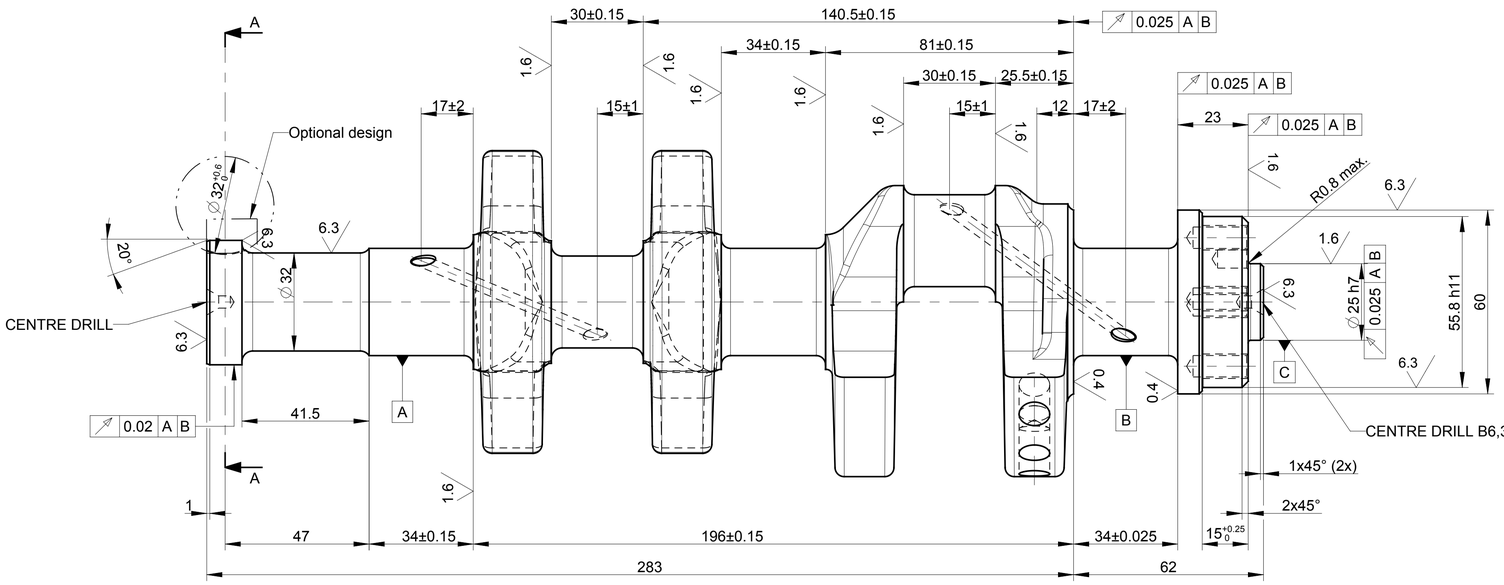
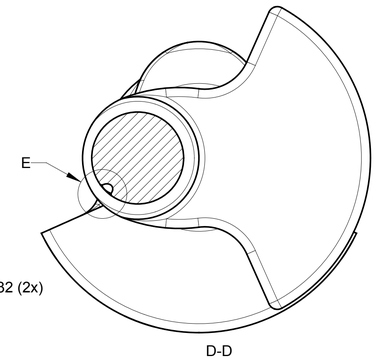
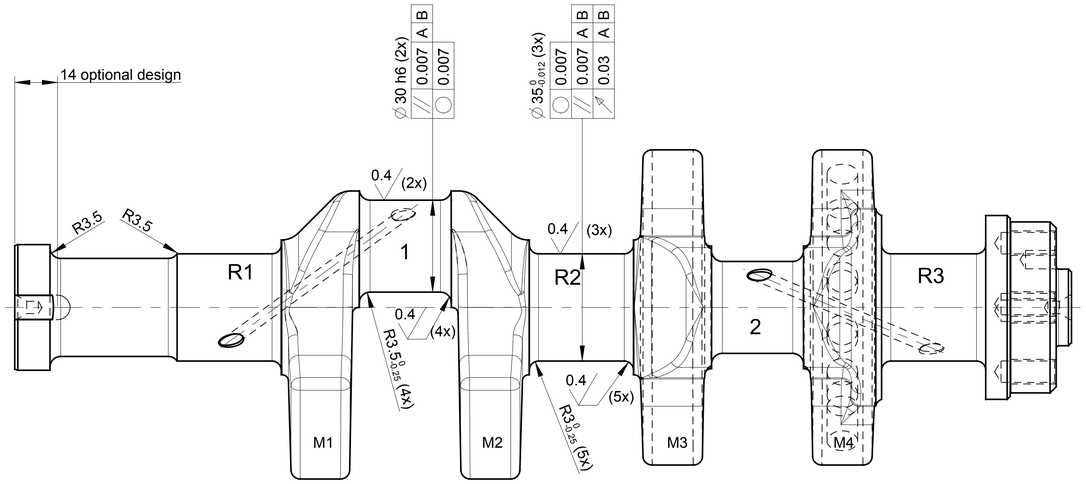


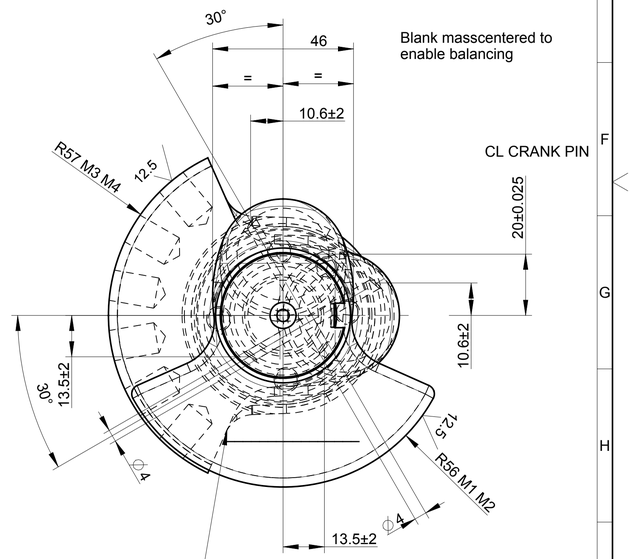
BALANCE HOLE





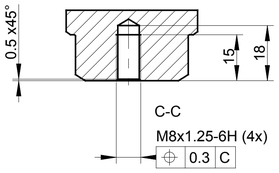
D-D

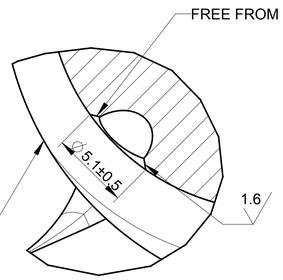




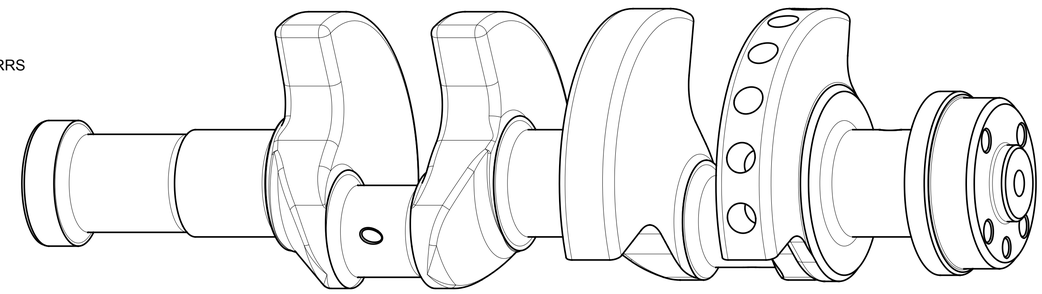
MARKED WITH PART NUMBER TEXT HEIGHT 5mm

Blank masscentered to enable balancing





E
5:1



NC-PROGRAMMING OF OIL HOLES
PREFERRED TO BE CAM-GENERATED
FROM CAD MODEL

CRANKSHAFT TO BE DYNAMICALLY BALANCED
TO WITHIN 0,002 Nm, SUPPORTED AT EACH
END MAIN JOURNAL. BALANCE WEIGHTS 3-52056 (2X)
3-52078
ASSEMBLY OF BALANCE WEIGHTS
SEE DRAWING NO 3-75765

DIMENSIONS NOT STATED ARE ACCORDING
TO 3D CAST MODEL: 1003168

12.5 / 0.4 / 6.3 / 3.2 / 1.6

General Tolerances: SS-ISO 2768-1-m and/or SS-EN ISO 13920-B	Material: SS-EN 1563 , EN-GJS-700-2	Surface treatment: -	Dimension: -	Scale: 1:1
	Reference art.nr.: -	Reference: -	Replaces: -	Sheet: 1(1)
	Designer: CJn	Date: 2011-02-15	Article/Mold nr: *1002472*	Article/Mold status: *Production*	Mdl.Ver: *1.12*
Description: CRANKSHAFT NO 1 AND 2 CYL		Document id: 1002470	Document status: Production	Doc.Ver: 1.14

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