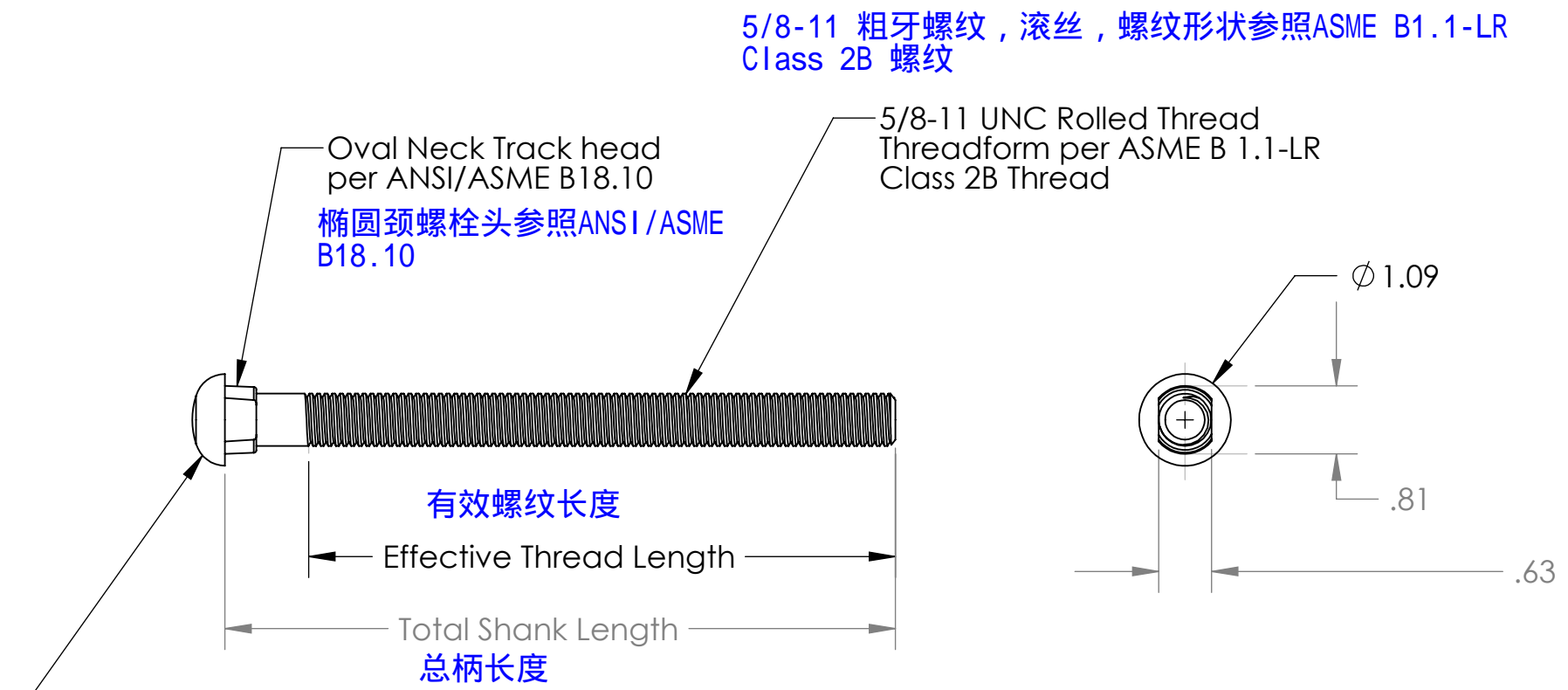


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	Added Dash Number Table	06/13/2011	RCM
	B	Revised Dash Numbers to indicate Lengths and coating	10/12/2011	RCM
	C	Added Class 2B Threadform to Rolled Thread Spec Changed Drawing Sheet Size to "B"	05/17/2012	RCM
	D	Added 9 inch and 10 inch long bolts to Dash Number List	06/22/2012	RCM
	E	Added -0907X Dash Number Item	07/02/2012	RCM
	F	Changed drawing to "C" Size Tabulated Material and Coating Codes Added Carbon Steel Material Code Added Black PTFE Coating Code	05/05/2014	RCM
	G	Added Dash Number -0603-1-1 6 inch shank, 3 inch thread length Stainless Steel ASTM A193, Blue Xylan coating	05/29/2014	RCM
	H	Added Dash Number -0604-1-1	06/04/2014	RCM
	J	Added A242 dash numbers -0603-3-3 thru -1009-3-3	11/21/2014	RCM



Mark Head "TPS" in raised characters italicized and "304" unitalicized. Character height must be constant but may be in the range of 0.145 inch to 0.204 inch. Character strings may be circular or block form.

螺栓头上用凸起的斜体"TPS"和正体的"304"标注, 字母的高度保持不变, 可控制在0.145-0.204英寸的范围内。字符串可呈现圆形或是方块形。

Xylan: 美国华福生产的一种涂料商标

涂层代号

Coating Code			
代号	Description	颜色	
	Xylan 特氟龙涂层--整个表面涂层厚度0.003英寸		
1	Xylan PTFE coating - Entire Surface Coating Thickness 0.003 inches (3 mils)	Blue 蓝色	
2	Bare, No Coating 毛坯	N/A	
3	Xylan PTFE coating - Entire Surface Coating Thickness 0.003 inches (3 mils)	Black 黑色	
	Xylan 特氟龙涂层--整个表面涂层厚度0.003英寸		

材质代号

Material Code			
代号	Description	标准	等级
	18-8 304不锈钢		
1	18-8 Type 304 Stainless Steel	ASTM A193	Grade B8
2	Carbon Steel 60,000 PSI Min. Tensile High Strength Low Alloy Steel UTS 70 KSI, Sy 50 KSI	ASTM A307	Grade B
3	高强度低合金钢 ASTM A-242	ASTM A-242	

编号 总柄长度 (英寸) 有效螺纹长度 (英寸) 涂层代号 材质代号

Dash Number*	Total Shank Length Inches	Effective Thread Length Inches	Coating Code	Material Code
-0603-1-1	6	3	1	1
-0604-1-1	6	4	1	1
-0706-1-1	7	6	1	1
-0807-1-1	8	7	1	1
-0908-1-1	9	8	1	1
-0907-1-1	9.5	6-3/4	1	1
-1009-1-1	10	9	1	1
-0706-2-3	7	6	2	3
-0807-2-3	8	7	2	3
-0908-2-3	9	8	2	3
-0907-2-3	9.5	6-3/4	2	3
-1009-2-3	10	9	2	3
-0603-3-3	6	3	3	3
-0604-3-3	6	4	3	3
-0706-3-3	7	6	3	3
-0807-3-3	8	7	3	3
-0907-3-3	9	7	3	3
-0908-3-3	9	8	3	3
-1009-3-3	10	9	3	3

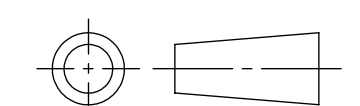
Notes:

1. Dash number key: 编号说明:
 Example: 10009-ABCD-X -Y 举例: 10009-ABCD-X-Y
 AB = Bolt Length AB: 螺栓长度
 CD = Thread Length CD: 螺纹长度
 X = Coating Code X: 涂层代号
 Y = Material Code Y: 材质代号

N:\Product Engineering Part Drawings\bolts\Track Head Bolt 5_8-11 Thread Table Drawing 10009 Rev J

Friday, November 21, 2014 1:46:15 PM

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: 公差		CONTRACT NO.	
FRACTIONS: ±1/16" 公差	ANGLE: ±1°	APPROVALS	DATE
DECIMALS: .XX ±.01	.XXX ±.005	DRAWN: RCM	6/17/2010
DO NOT SCALE DRAWING		CHECKED: CH	11/21/2014
THIRD ANGLE PROJECTION		APPD:	
		CUST:	
		SIZE	CAGE CODE
		SCALE 1:2	WEIGHT
		DWG NO	REV
		10009	J
		SHEET 1 OF 1	



分数
小数

c