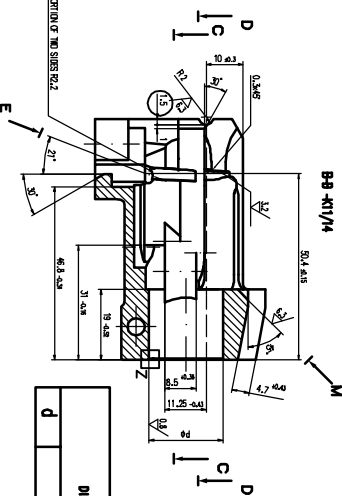
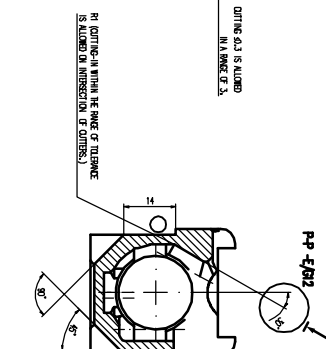
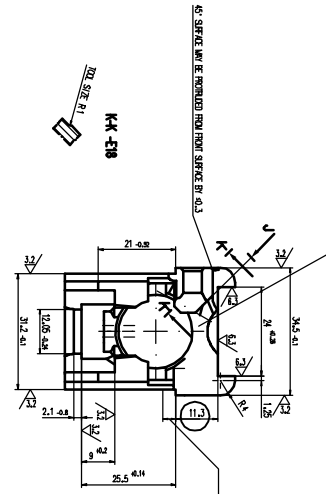
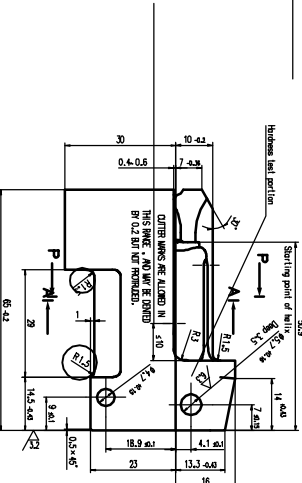
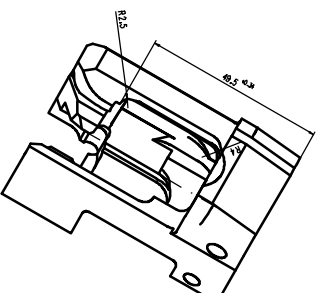
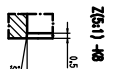
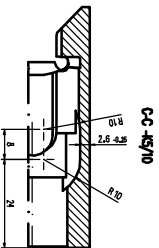
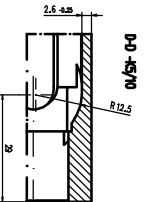
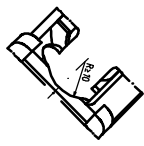
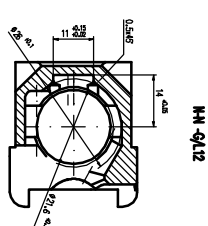
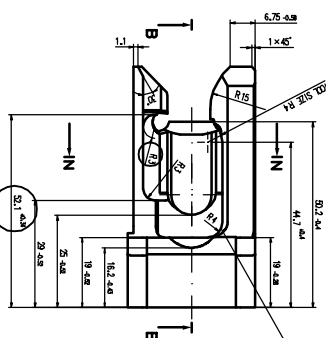


THIS PART IS SPINAL STRUCTURE  
CORROSION. IT IS 20.8 4.25 DISINTEG FROM FRONT DO JEC.  
The angle of spiral path in respect of hole axis should be 90.  
R.H. FIDELITY.



D	DIAMETER
20.00 ± 0.05	



1. OWNER 0.3.
2. PROCESS SPINAL SURFACE AND DIMENSION  
d AFTER HEAT TREATMENT.
3. ROUNDNESS OF FILE d SHALL BE 0.01.
4. CRDITZ.
5. Production process: accurate forging-machining

Heat treatment  
HRC 40-44

ITEM	QTY	UNIT	REMARKS
1	1	PC	1.000
2	1	PC	1.000
3	1	PC	1.000
4	1	PC	1.000
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98	1	PC	1.000
99	1	PC	1.000
100	1	PC	1.000