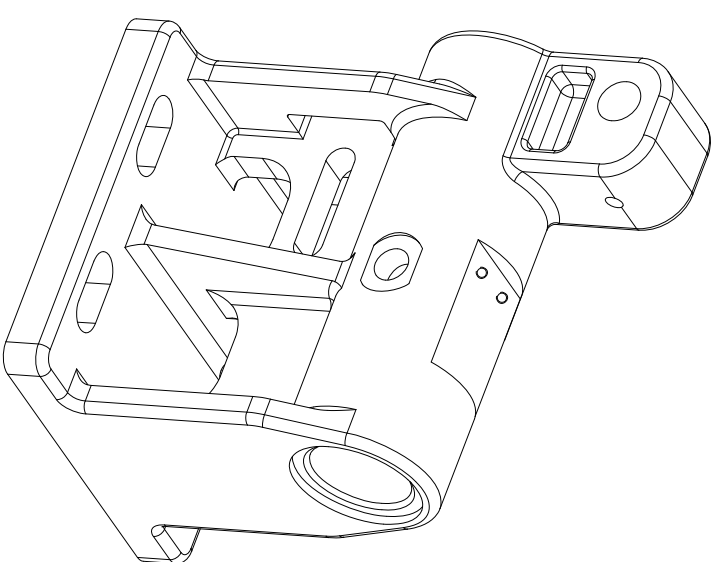
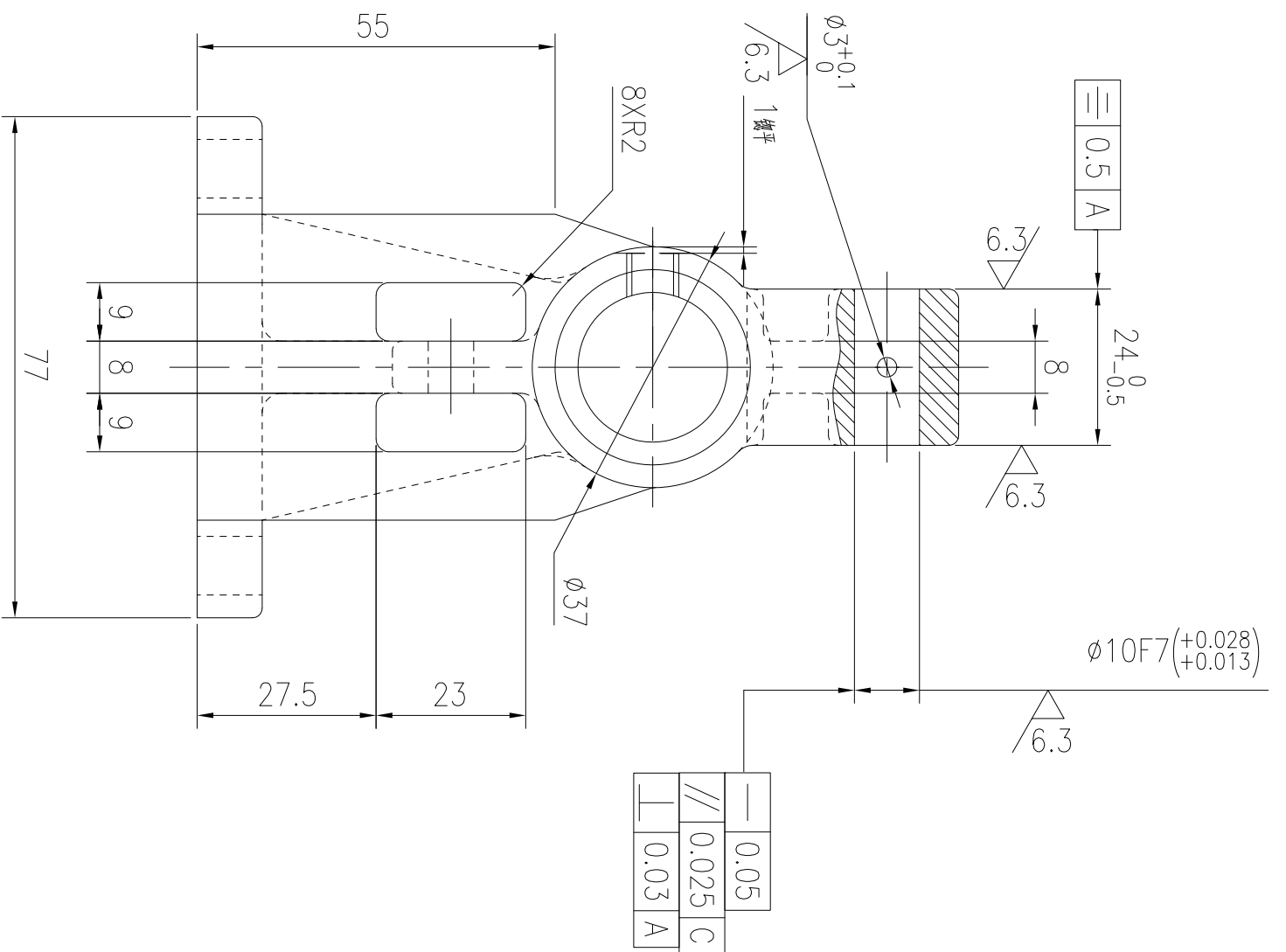
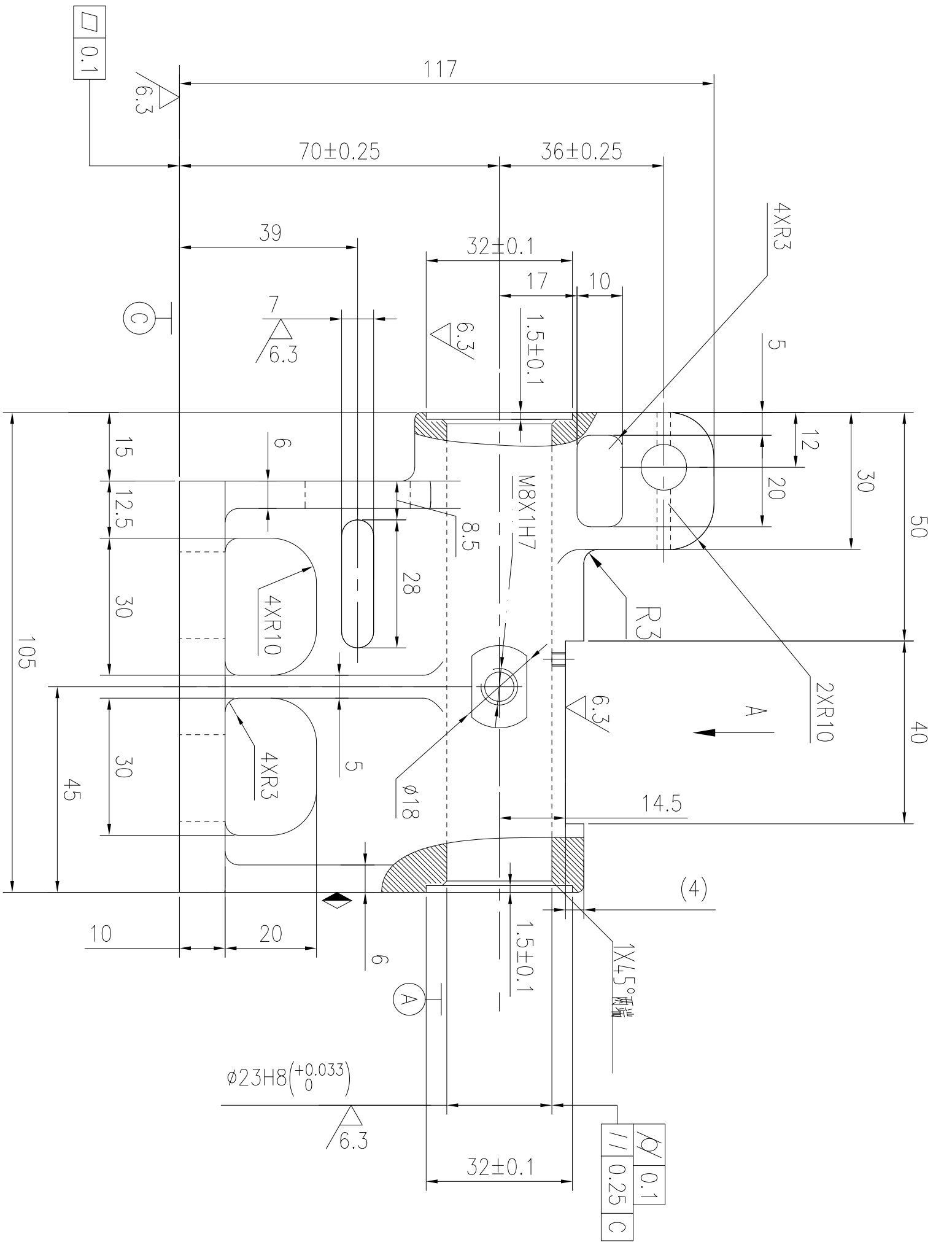


版本	更改内容	更改序号	更改人	日期
00	原始版本	无	姜培培	2018.05.18



技术要求

- 尺寸公差符合ISO8032 CT8和铸造余量（铸造厂家确定）符合GB/T 6414
- 机械性能：
R_{p0.2}≥230MPa；R_m≥510MPa；A₀≥30；H_V≥150
- 铸件质量符合GD-dqi-eutm-12中级
- 未注圆角R3，锐边倒钝；
- 铸件同USM28-04-00-01；
- 铸件须经时效处理，不得有砂眼、气孔、疏松等缺陷
- 表面纯化处理；
- 满足标准GB2100；
- 此图为右件USM77-04-00-01R，反侧为左件USM77-04-00-01L；

机械工业出版社公差标准 (ISO2768)													机械工业出版社公差标准 (ISO2768)												
公差等级		公差值		公差等级		公差值		公差等级		公差值		公差等级		公差值											
1	±0.1	1	±0.1	1	±0.1	1	±0.1	1	±0.1	1	±0.1	1	±0.1	1	±0.1										
2	±0.05	2	±0.05	2	±0.05	2	±0.05	2	±0.05	2	±0.05	2	±0.05	2	±0.05										
3	±0.03	3	±0.03	3	±0.03	3	±0.03	3	±0.03	3	±0.03	3	±0.03	3	±0.03										
4	±0.02	4	±0.02	4	±0.02	4	±0.02	4	±0.02	4	±0.02	4	±0.02	4	±0.02										
5	±0.01	5	±0.01	5	±0.01	5	±0.01	5	±0.01	5	±0.01	5	±0.01	5	±0.01										
6	±0.005	6	±0.005	6	±0.005	6	±0.005	6	±0.005	6	±0.005	6	±0.005	6	±0.005										
7	±0.003	7	±0.003	7	±0.003	7	±0.003	7	±0.003	7	±0.003	7	±0.003	7	±0.003										
8	±0.002	8	±0.002	8	±0.002	8	±0.002	8	±0.002	8	±0.002	8	±0.002	8	±0.002										
9	±0.001	9	±0.001	9	±0.001	9	±0.001	9	±0.001	9	±0.001	9	±0.001	9	±0.001										
10	±0.0005	10	±0.0005	10	±0.0005	10	±0.0005	10	±0.0005	10	±0.0005	10	±0.0005	10	±0.0005										
11	±0.0003	11	±0.0003	11	±0.0003	11	±0.0003	11	±0.0003	11	±0.0003	11	±0.0003	11	±0.0003										
12	±0.0002	12	±0.0002	12	±0.0002	12	±0.0002	12	±0.0002	12	±0.0002	12	±0.0002	12	±0.0002										
13	±0.0001	13	±0.0001	13	±0.0001	13	±0.0001	13	±0.0001	13	±0.0001	13	±0.0001	13	±0.0001										
14	±0.00005	14	±0.00005	14	±0.00005	14	±0.00005	14	±0.00005	14	±0.00005	14	±0.00005	14	±0.00005										
15	±0.00003	15	±0.00003	15	±0.00003	15	±0.00003	15	±0.00003	15	±0.00003	15	±0.00003	15	±0.00003										
16	±0.00002	16	±0.00002	16	±0.00002	16	±0.00002	16	±0.00002	16	±0.00002	16	±0.00002	16	±0.00002										
17	±0.00001	17	±0.00001	17	±0.00001	17	±0.00001	17	±0.00001	17	±0.00001	17	±0.00001	17	±0.00001										
18	±0.000005	18	±0.000005	18	±0.000005	18	±0.000005	18	±0.000005	18	±0.000005	18	±0.000005	18	±0.000005										
19	±0.000003	19	±0.000003	19	±0.000003	19	±0.000003	19	±0.000003	19	±0.000003	19	±0.000003	19	±0.000003										
20	±0.000002	20	±0.000002	20	±0.000002	20	±0.000002	20	±0.000002	20	±0.000002	20	±0.000002	20	±0.000002										
21	±0.000001	21	±0.000001	21	±0.000001	21	±0.000001	21	±0.000001	21	±0.000001	21	±0.000001	21	±0.000001										
22	±0.0000005	22	±0.0000005	22	±0.0000005	22	±0.0000005	22	±0.0000005	22	±0.0000005	22	±0.0000005	22	±0.0000005										
23	±0.0000003	23	±0.0000003	23	±0.0000003	23	±0.0000003	23	±0.0000003	23	±0.0000003	23	±0.0000003	23	±0.0000003										
24	±0.0000002	24	±0.0000002	24	±0.0000002	24	±0.0000002	24	±0.0000002	24	±0.0000002	24	±0.0000002	24	±0.0000002										
25	±0.0000001	25	±0.0000001	25	±0.0000001	25	±0.0000001	25	±0.0000001	25	±0.0000001	25	±0.0000001	25	±0.0000001										
26	±0.00000005	26	±0.00000005	26	±0.00000005	26	±0.00000005	26	±0.00000005	26	±0.00000005	26	±0.00000005	26	±0.00000005										
27	±0.00000003	27	±0.00000003	27	±0.00000003	27	±0.00000003	27	±0.00000003	27	±0.00000003	27	±0.00000003	27	±0.00000003										
28	±0.00000002	28	±0.00000002	28	±0.00000002	28	±0.00000002	28	±0.00000002	28	±0.00000002	28	±0.00000002	28	±0.00000002										
29	±0.00000001	29	±0.00000001	29	±0.00000001	29	±0.00000001	29	±0.00000001	29	±0.00000001	29	±0.00000001	29	±0.00000001										
30	±0.000000005	30	±0.000000005	30	±0.000000005	30	±0.000000005	30	±0.000000005	30	±0.000000005	30	±0.000000005	30	±0.000000005										
31	±0.000000003	31	±0.000000003	31	±0.000000003	31	±0.000000003	31	±0.000000003	31	±0.000000003	31	±0.000000003	31	±0.000000003										
32	±0.000000002	32	±0.000000002	32	±0.000000002	32	±0.000000002	32	±0.000000002	32	±0.000000002	32	±0.000000002	32	±0.000000002										
33	±0.000000001	33	±0.000000001	33	±0.000000001	33	±0.000000001	33	±0.000000001	33	±0.000000001	33	±0.000000001	33	±0.000000001										
34	±0.0000000005	34	±0.0000000005	34	±0.0000000005	34	±0.0000000005	34	±0.0000000005	34	±0.0000000005	34	±0.0000000005	34	±0.0000000005										
35	±0.0000000003	35	±0.0000000003	35	±0.0000000003	35	±0.0000000003	35	±0.0000000003	35	±0.0000000003	35	±0.0000000003	35	±0.0000000003										
36	±0.0000000002	36	±0.0000000002	36	±0.0000000002	36	±0.0000000002	36	±0.0000000002	36	±0.0000000002	36	±0.0000000002	36	±0.0000000002										
37	±0.0000000001	37	±0.0000000001	37	±0.0000000001	37	±0.0000000001	37	±0.0000000001	37	±0.0000000001	37	±0.0000000001	37	±0.0000000001										
38	±0.00000000005	38	±0.00000000005	38	±0.00000000005	38	±0.00000000005	38	±0.00000000005	38	±0.00000000005	38	±0.00000000005	38	±0.00000000005										
39	±0.00000000003	39	±0.00000000003	39	±0.00000000003	39	±0.00000000003	39	±0.00000000003	39	±0.00000000003	39	±0.00000000003	39	±0.00000000003										
40	±0.00000000002	40	±0.00000000002	40	±0.00000000002	40	±0.00000000002	40	±0.00000000002	40	±0.00000000002	40	±0.00000000002	40	±0.00000000002										
41	±0.00000000001	41	±0.00000000001	41	±0.00000000001	41	±0.00000000001	41	±0.00000000001	41	±0.00000000001	41	±0.00000000001	41	±0.00000000001										
42	±0.000000000005	42	±0.000000000005	42	±0.000000000005	42	±0.000000000005	42	±0.000000000005	42	±0.000000000005	42	±0.000000000005	42	±0.000000000005										
43	±0.000000000003	43	±0.000000000003	43	±0.000000000003	43	±0.000000000003	43	±0.000000000003	43	±0.000000000003	43	±0.000000000003	43	±0.000000000003										
44	±0.000000000002	44	±0.000000000002	44	±0.000000000002	44	±0.000000000002	44	±0.000000000002	44	±0.000000000002	44	±0.000000000002	44	±0.000000000002										
45	±0.000000000001	45	±0.000000000001	45	±0.000000000001	45	±0.000000000001	45	±0.000000000001	45	±0.000000000001	45	±0.000000000001	45	±0.000000000001										
46	±0.0000000000005	46	±0.0000000000005	46	±0.0000000000005	46	±0.0000000000005	46	±0.0000000000005	46	±0.0000000000005	46	±0.0000000000005	46	±0.0000000000005										
47	±0.0000000000003	47	±0.0000000000003	47	±0.0000000000003	47	±0.0000000000003	47	±0.0000000000003	47	±0.0000000000003	47	±0.0000000000003	47	±0.0000000000003										
48	±0.0000000000002	48	±0.0000000000002	48	±0.0000000000002	48	±0.0000000000002	48	±0.0000000000002	48	±0.0000000000002	48	±0.0000000000002	48	±0.0000000000002										
49	±0.0000000000001	49	±0.0000000000001	49	±0.0000000000001	49	±0.0000000000001	49	±0.0000000000001	49	±0.0000000000001	49	±0.0000000000001	49	±0.0000000000001										
50	±0.00000000000005	50	±0.00000000000005	50	±0.00000000000005	50	±0.00000000000005	50	±0.00000000000005	50	±0.00000000000005	50	±0.00000000000005	50	±0.00000000000005										
51	±0.00000000000003	51	±0.00000000000003	51	±0.00000000000003	51	±0.00000000000003	51	±0.00000000000003	51	±0.00000000000003	51	±0.00000000000003	51	±0.00000000000003										
52	±0.00000000000002	52	±0.00000000000002	52	±0.00000000000002	52	±0.00000000000002	52	±0.00000000000002	52	±0.00000000000002	52	±0.00000000000002	52	±0.00000000000002										
53	±0.00000000000001	53	±0.00000000000001	53	±0.00000000000001	53	±0.00000000000001	53	±0.00000000000001	53	±0.00000000000001	53	±0.00000000000001	53	±0.00000000000001										
54	±0.000000000000005	54	±0.000000000000005	54	±0.000000000000005	54	±0.000000000000005	54	±0.000000000000005	54	±0.000000000000005	54	±0.000000000000005	54	±0.000000000000005										
55	±0.000000000000003	55	±0.000000000000003	55	±0.000000000000003	55	±0.000000000000003	55	±0.000000000000003	55	±0.000000000000003	55	±0.000000000000003	55	±0.000000000000003										
56	±0.000000000000002	56	±0.000000000000002	56	±0.000000000000002	56	±0.000000000000002	56	±0.000000000000002	56	±0.000000000000002	56	±0.000000000000002	56	±0.000000000000002										
57	±0.000000000000001	57	±0.000000000000001	57	±0.000000000000001	57	±0.000000000000001	57	±0.000000000000001	57	±0.000000000000001	57	±0.000000000000001	57	±0.000000000000001										
58	±0.0000000000000005	58	±0.0000000000000005	58	±0.0000000000000005	58	±0.0000000000000005	58	±0.0000000000000005	58	±0.0000000000000005	58	±0.0000000000000005	58	±0.0000000000000005										
59	±0.0000000000000003	59	±0.0000000000000003	59	±0.0000000000000003	59	±0.0000000000000003	59	±0.0000000000000003	59	±0.0000000000000003	59	±0.0000000000000003	59	±0.0000000000000003										
60	±0.0000000000000002	60	±0.0000000000000002	60	±0.0000000000000002	60	±0.0000000000000002	60	±0.0000000000000002	60	±0.0000000000000002	60	±0.0000000000000002	60	±0.0000000000000002										
61	±0.0000000000000001	61	±0.0000000000000001	61	±0.0000000000000001	61	±0.0000000000000001	61	±0.0000000000000001	61	±0.0000000000000001	61	±0.0000000000000001	61	±0.0000000000000001										
62	±0.00000000000000005	62	±0.00000000000000005	62	±0.00000000000000005	62	±0.00000000000000005	62	±0.00000000000000005	62	±0.00000000000000005	62	±0.00000000000000005	62	±0.00000000000000005										
63	±0.00000000000000003	63	±0.00000000000000003	63	±0.00000000000000003	63	±0.00000000000000003	63	±0.00000000000000003	63	±														