

S.No	Description	Qty
	<b>SHELL ROLLING MACHINE</b>	<b>01</b>
	Shell rolling machine with digital display and hydraulic unit capable of stainless sheets of 6mm thickness.	
1	<b>Capacity:</b>	
i)	Thickness	6 mm
ii)	Minimum diameter	180-200 mm
iii)	Maximum diameter	1000-1200mm
iv)	Maximum rolling length	1500mm
2	Polished and hardened bottom rolls with grooves on sides for preventing material slipping and assisting in aligning.	
3	Polished and hardened top roll raised and lowered hydraulically	
4	Machine should be equipped with digital display showing the diameter of shall	
5	All electrical component of machine should be CE compliant	
6	Electrical power: 3-phase 380v, 50 Hz	
7	Documentation must include operation manuals, maintenance manual, part list and electrical diagrams.	