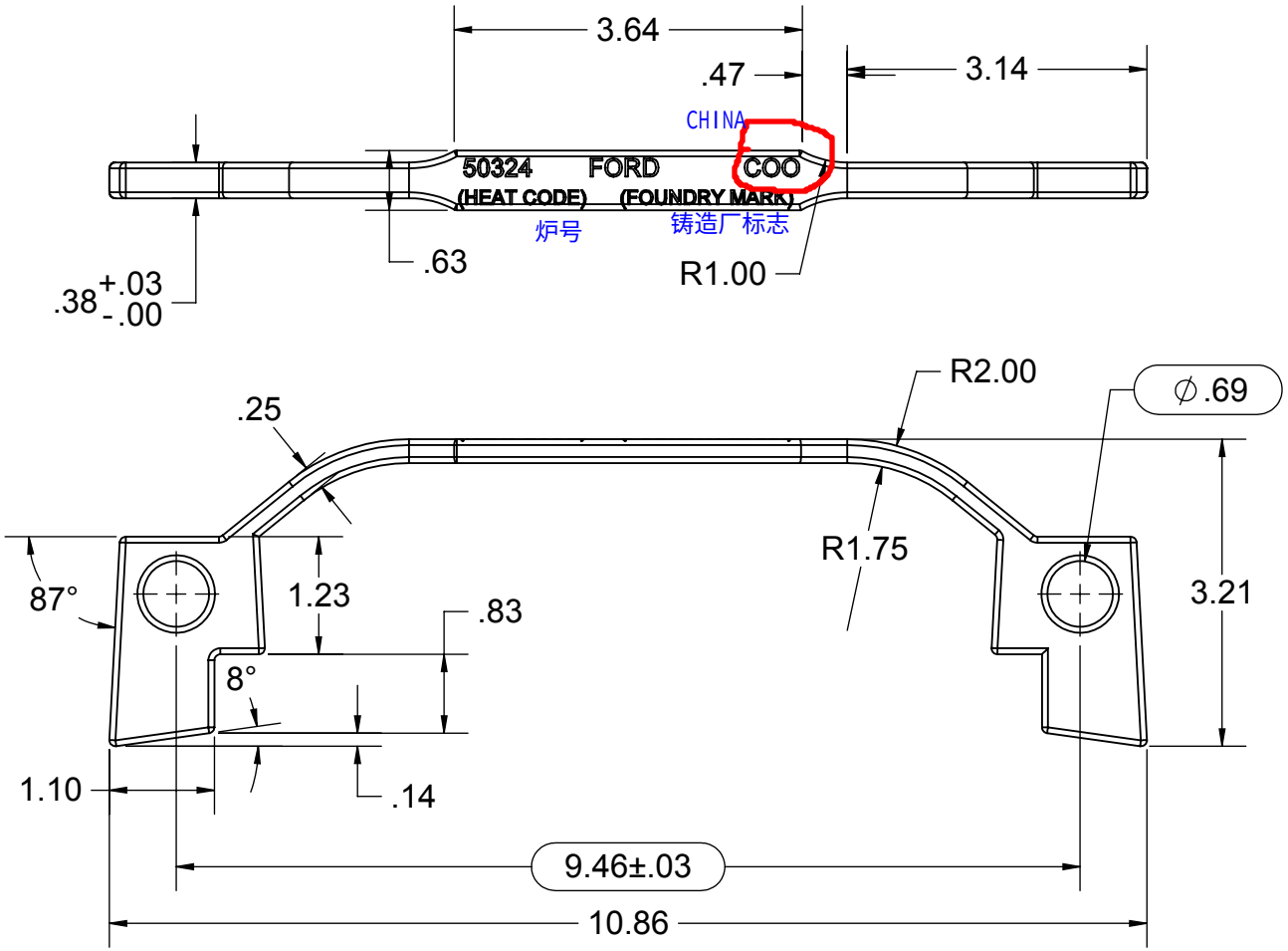

NOTES:

1. CORNER AND FILLET RADII ARE .06" U.N.O.
2. ALL DRAFT ANGLES TO BE 3° U.N.O.
3. MATERIAL:
   -30 DUCTILE IRON PER ASTM A536 GRADE 65-45-12
   HARDNESS:156-217 BHN
   NODULARITY: 80% MIN.
4. COATING:
   -26 E-COATING
   BLACK EPOXY APPLIED USING THE ELECTRO COAT PROCESS

   -57 EPOXY
   BLACK FUSION BONDED EPOXY 8-10 MILS DFT
   NSF61 LISTED
5. TOLERANCE:
   ±.030 0-3 INCHES
   ±.045 3-8 INCHES
   ±.060 8+ INCHES
6. ALL LETTERING TO BE RECESSED U.N.O.
   (RECESSED LETTERING HEIGHT TO BE .19")
   TEXT TO INCLUDE:
   50324
   COO
   (HEAT CODE)
   (FOUNDRY MARK)
   FORD
7. PART NUMBER DESIGNATION:
   50324-XX-XX
   COATING
   MATERIAL

102239

FOR QUOTE ONLY

VALIDATION A

X:\16582 - HYMAX CLONE\P15-031\nicridThursday, August 27, 2015 11:12:04 AM

ECN NO.	REV	DATE	DESCRIPTION	BY

ECN NO.:	P15-031
ANGULAR	± 1/2°
DECIMAL	X.X ± X.XX ± NOTED X.XXX ±
FRACTIONAL	±
ESTIMATED WEIGHT:	0.72 lbs

SPACER, FORDMAX COUPLING HANDLE

PART NO. NOTED	SHT. NO. 1 OF 1	MATERIAL NOTED	
DRAWN BY	DATE 8/20/15	DRAWING NO. 102239	
CHK'D BY	SCALE 1:2		