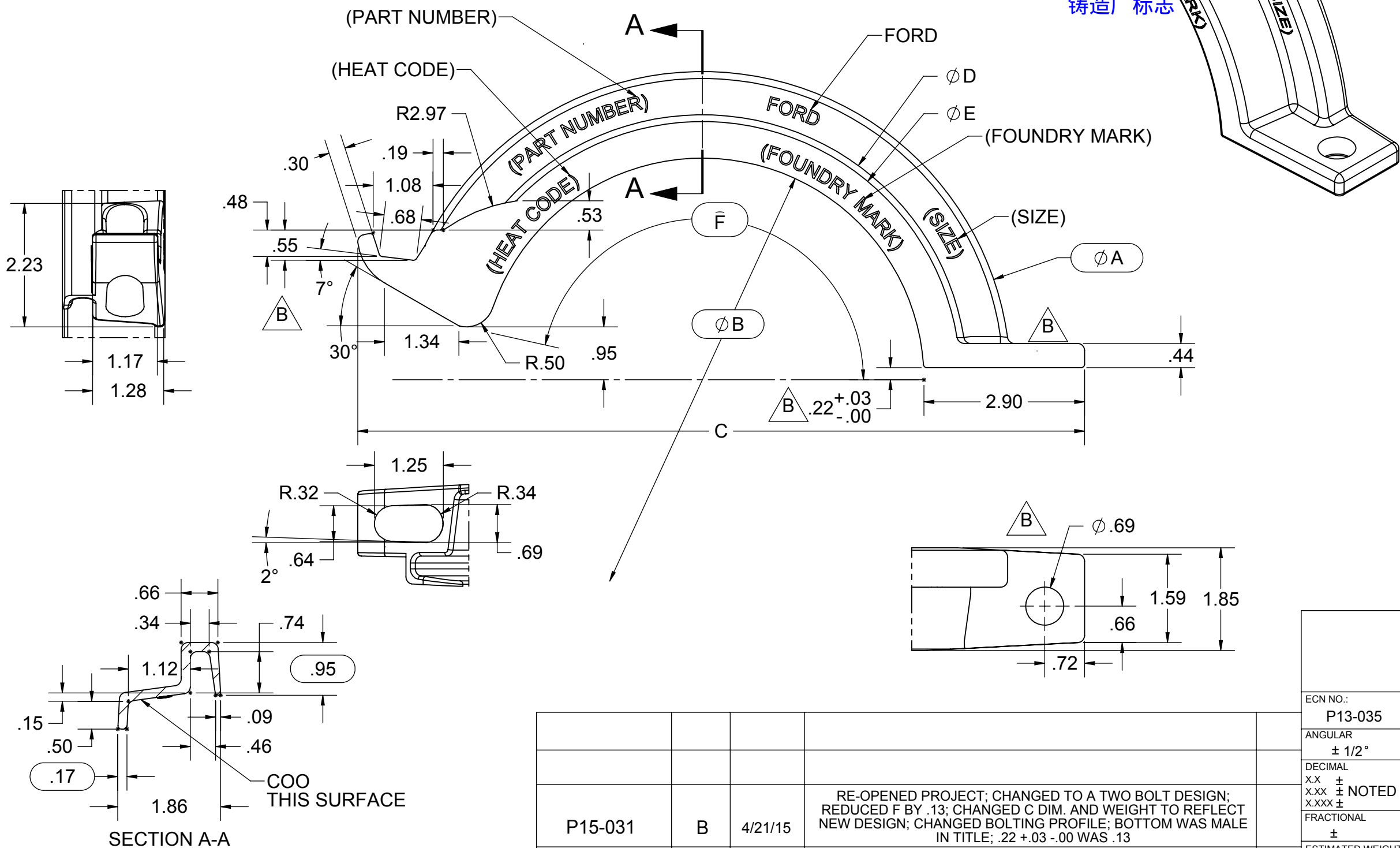
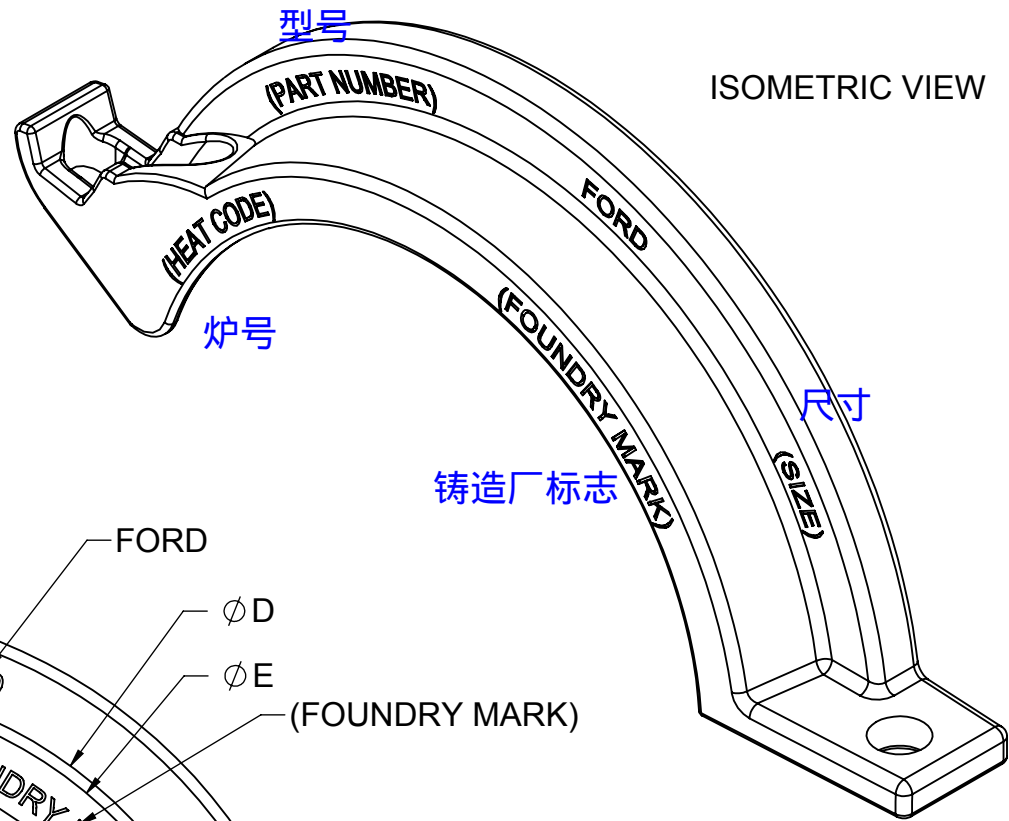


尺寸 SIZE	PART NUMBER	型号	ØA	ØB	C	ØD	ØE	F	ESTIMATED WEIGHT
4"	30470		9.08	5.95	10.93	7.54	7.24	8.34	2.48
6"	30471		11.13	8.00	13.13	9.59	9.29	11.56	2.99
8"	30472		13.29	10.16	15.39	11.75	11.45	14.96	3.52
10"	30473		14.81	11.69	16.97	13.28	12.93	17.36	3.89
12"	30474		17.12	14.00	19.34	15.59	15.29	20.99	4.45

重量



- NOTES:
- CORNER AND FILLET RADII ARE .13" U.N.O.
 - ALL DRAFT ANGLES TO BE 3° U.N.O.
 - MATERIAL:
-30 DUCTILE IRON PER ASTM A536 GRADE 65-45-12
HARDNESS:156-217 BHN
NODULARITY: 80% MIN.
 - COATING:
-26 E-COATING
BLACK EPOXY APPLIED USING THE ELECTRO COAT PROCESS

-57 EPOXY
BLACK FUSION BONDED EPOXY 8-10 MILS DFT NSF61 LISTED
 - TOLERANCE:
±.030 0-3 INCHES
±.045 3-8 INCHES
±.060 8+ INCHES
 - ALL LETTERING TO BE RECESSED U.N.O. (RECESSED LETTERING HEIGHT TO BE .25")
TEXT TO INCLUDE:
(PART NUMBER)
COO
(HEAT CODE)
(FOUNDRY MARK)
FORD
(SIZE)
 - P/N: 3047X-XX-XX
COATING
MATERIAL

STAMP: **VALIDATION B**

FOR QUOTE ONLY

SAVED STAMP:
X:\16582 - HYMAX CLONE\15-031\nicrid\Thursday, August 27, 2015 11:16:06 AM

ECN NO.	REV	DATE	DESCRIPTION	BY
P15-031	B	4/21/15	RE-OPENED PROJECT; CHANGED TO A TWO BOLT DESIGN; REDUCED F BY .13; CHANGED C DIM. AND WEIGHT TO REFLECT NEW DESIGN; CHANGED BOLTING PROFILE; BOTTOM WAS MALE IN TITLE; .22 +.03 -.00 WAS .13	

ENDRING, FORDMAX COUPLING 4"-12" BOTTOM			
ECN NO.: P13-035	ANGULAR ± 1/2°	DECIMAL X.X ± X.XX ± NOTED X.XXX ±	FRACTIONAL ±
PART NO. CHARTED	SHT. NO. 1 OF 1	DATE 5/17/13	MATERIAL NOTED
DRAWN BY	CHK'D BY	SCALE 1:2	DRAWING NO. 201333
ESTIMATED WEIGHT: CHARTED			